

# DIN EN ISO 7263:2011-05 (E)

## Corrugating medium - Determination of the flat crush resistance after laboratory fluting (ISO 7263:2011)

---

<b>Contents</b>		<b>Page</b>
Foreword .....		3
Introduction .....		4
1	Scope .....	5
2	Normative references .....	5
3	Terms and definitions .....	5
4	Principle .....	5
5	Apparatus .....	6
6	Sampling .....	8
7	Conditioning .....	8
8	Preparation of test pieces .....	8
9	Procedure .....	8
9.1	General .....	8
9.2	Testing immediately after fluting .....	8
9.3	Testing after 30 min of reconditioning .....	9
9.4	Fluting and testing .....	9
10	Expression of results .....	9
10.1	Flat crush resistance .....	9
10.2	Flat crush resistance index .....	10
11	Precision .....	10
12	Test report .....	10
Annex A (informative) Maintenance of fluting rolls (horizontal type) .....		11
Bibliography .....		12