

# DIN ISO 15754:2010-04 (Engli sch)

## Paper and board - Determination of z-directional tensile strength (ISO 15754:2009)

---

<b>Contents</b>		<b>Page</b>
National foreword .....		3
National Annex NA (informative) Bibliography .....		3
Introduction .....		4
1	Scope .....	5
2	Normative references .....	5
3	Terms and definitions .....	5
4	Principle .....	5
5	Apparatus .....	6
6	Calibration .....	6
6.1	General .....	6
6.2	Checking .....	6
6.3	Test speed setting .....	7
7	Sampling and preparation of test pieces .....	7
7.1	Sampling .....	7
7.2	Conditioning .....	7
7.3	Preparation of test pieces .....	7
8	Procedure .....	7
8.1	Mounting a test piece between the tester platens .....	7
8.2	Measurements .....	8
9	Calculation .....	8
10	Precision .....	9
10.1	Repeatability .....	9
10.2	Reproducibility .....	9
11	Test report .....	9
Annex A (informative) The influence of the tape quality on the results .....		10
Bibliography .....		11