

ISO/TS 24817:2006-12 (E)

Petroleum, petrochemical and natural gas industries - Composite repairs for pipework - Qualification and design, installation, testing and inspection

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and abbreviated terms	5
4.1	Symbols	5
4.2	Abbreviated terms	8
5	Applications	8
6	Qualification and design	10
6.1	Risk assessment	10
6.2	Repair class	11
6.3	Repair lifetime	11
6.4	Required data	11
6.5	Design methodology	14
6.6	Requalification	35
7	Installation	35
7.1	General	35
7.2	Materials of construction	36
7.3	Storage conditions	36
7.4	Method statements	36
7.5	Installer qualifications	37
7.6	Installation guidance	37
7.7	Live repairs	38
7.8	Repair of clamps, piping components, tanks or vessels	38
7.9	Environmental considerations	38
8	Testing and inspection	39
8.1	General	39
8.2	Allowable defects for the repair system	39
8.3	Repair of defects within the repair system	41
8.4	Inspection methods	41
8.5	Repair system maintenance and replacement strategy	41
9	System testing	42
10	Future modifications	42
11	Decommissioning	42
Annex A (normative)	Design data sheet	43
Annex B (normative)	Qualification data	46

Annex C (normative) Short-term pipe spool survival test	48
Annex D (normative) Measurement of LCL for through-wall defect calculation	50
Annex E (normative) Measurement of performance test data	53
Annex F (normative) Measurement of impact performance	56
Annex G (normative) Measurement of the degradation factor	57
Annex H (informative) Axial extent of repair look-up table	59
Annex I (normative) Installer qualification	61
Annex J (normative) Installation requirements and guidance	64
Bibliography	67