

DIN EN ISO 10423:2005-07 (E)

Petroleum and natural gas industries - Drilling and production equipment - Wellhead and christmas tree equipment (ISO 10423:2003); English version EN ISO 10423:2004

Contents

	Page
Foreword	5
Introduction.....	6
1 Scope.....	7
1.1 Purpose	7
1.2 Applicability	7
1.3 Service conditions	8
1.4 Product specification levels (PSL)	9
2 Normative references.....	12
3 Terms, definitions and abbreviated terms.....	14
3.1 Terms and definitions	14
3.2 Abbreviated terms.....	26
4 Design and performance — General requirements	27
4.1 Performance requirements — General	27
4.2 Service conditions	27
4.3 Design methods	29
4.4 Miscellaneous design information	33
4.5 Design documentation.....	34
4.6 Design review	34
4.7 Design verification	34
5 Materials — General requirements	34
5.1 General	34
5.2 Written specifications	34
5.3 Mandrel tubing and casing hangers.....	35
5.4 Bodies, bonnets, end and outlet connections	38
5.5 Ring gaskets	45
5.6 Test coupons (TC).....	46
5.7 Qualification test coupons (QTC)	49
5.8 Heat-treating equipment qualification.....	52
5.9 Material qualification.....	52
5.10 Bullplugs and valve-removal plugs	52
5.11 Back-pressure valves	52
5.12 Pressure-boundary penetrations.....	52
5.13 Wear bushings.....	52
5.14 Hub-end connectors	52
6 Welding — General requirements	53
6.1 General	53
6.2 Non-pressure-containing weldments other than weld overlays (PSL 1 to PSL 3)	53
6.3 Pressure-containing fabrication weldments for bodies, bonnets, end and outlet connections, bullplugs, valve-removal plugs and back-pressure valves	53
6.4 Pressure-containing repair weldments for bodies, bonnets, end and outlet connections, bullplugs, valve-removal plugs and back-pressure valves	58
6.5 Weld overlay for corrosion resistance and/or hard facing and other material surface property controls	60

7	Quality control	63
7.1	General	63
7.2	Measuring and testing equipment.....	63
7.3	Quality control personnel qualifications	64
7.4	Quality control requirements	64
7.5	Quality control records requirements	101
8	Equipment marking	106
8.1	Marking requirements	106
8.2	Wellhead equipment.....	108
8.3	Connectors and fittings	108
8.4	Casing and tubing hangers	108
8.5	Valves and chokes	109
8.6	Loose connectors [flanged, threaded, other end connectors (OEC) and welded].....	110
8.7	Other equipment.....	110
8.8	Studs and nuts.....	111
8.9	Christmas trees	111
8.10	Valve-removal plugs	111
8.11	Bullplugs	111
8.12	Back-pressure valves	112
9	Storing and shipping.....	112
9.1	Draining after testing	112
9.2	Rust prevention	112
9.3	Sealing surface protection	112
9.4	Assembly and maintenance instructions	112
9.5	Ring gaskets	112
9.6	Age control of non-metallic materials	112
10	Equipment-specific requirements	113
10.1	Flanged end and outlet connections.....	113
10.2	Threaded end and outlet connections	146
10.3	Studs and nuts.....	152
10.4	Ring gaskets	154
10.5	Valves	160
10.6	Casing and tubing heads.....	175
10.7	Casing and tubing hangers	180
10.8	Tubing-head adapters	185
10.9	Chokes.....	187
10.10	Tees and crosses	190
10.11	Test and gauge connections for 103,5 MPa and 138,0 MPa (15 000 psi and 20 000 psi) equipment	195
10.12	Fluid sampling devices	195
10.13	Christmas trees	198
10.14	Cross-over connectors	198
10.15	Adapter and spacer spools	203
10.16	Actuators	204
10.17	Lock screws, alignment pins and retainer screw packing mechanisms.....	208
10.18	Other end connectors (OECs).....	209
10.19	Top connectors.....	210
10.20	Surface and underwater safety valves and actuators	211
10.21	Bullplugs	216
10.22	Valve-removal plugs	219
10.23	Other pressure-boundary penetrations	219
10.24	Back-pressure valves	220
11	Repair and remanufacture	220

Annex A (informative) Purchasing guidelines	221
Annex B (informative) US Customary unit tables and data for this International Standard	240
Annex C (informative) Method of calculating stud bolt lengths for type 6B and 6BX flanges	295
Annex D (informative) Recommended flange bolt torque	297
Annex E (informative) Recommended weld groove design dimensions	301
Annex F (informative) Performance verification procedures	305
Annex G (informative) Design and rating of equipment for use at elevated temperatures	339
Annex H (normative) Design and manufacture of surface wellhead running, retrieving and testing tools, clean-out tools and wear bushings	342
Annex I (normative) Performance verification procedures for surface safety valves and underwater safety valves	347
Annex J (normative) Repair and remanufacture requirements	355
Annex K (informative) Recommended specifications for top connectors for christmas trees	368
Annex L (normative) Specifications for valve-removal preparations and valve-removal plugs	383
Annex M (informative) List of tables and figures	399
Bibliography	409
Annex ZA (normative).....	410