

ISO 18796-2:2025-07 (E)

Oil and gas industries including lower carbon energy - Internal coating of carbon steel process vessels - Part 2: Requirements and guidance for the selection of coating systems

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Abbreviated terms	5
5	Design information for coating selection	6
6	Coating material selection report (MSR)	6
7	General requirements and guidance for coating evaluation and selection	7
7.1	General	7
7.2	Temperature	7
7.2.1	Minimum operating temperature	7
7.2.2	Maximum operating temperature	7
7.2.3	Minimum and maximum design temperature	8
7.3	Pressure	8
7.3.1	Minimum operating pressure	8
7.3.2	Maximum operating pressure	8
7.3.3	Minimum and maximum design pressure	8
7.4	Maximum decompression rate	8
7.5	Substrate material	9
7.6	Liquid composition	9
7.7	Gas composition	9
7.8	Abnormal composition and frequency	10
7.9	Solids content, particle size and flowrate	10
7.10	Presence of cathodic protection and other sources of electrical potential	10
7.11	Temperature gradient	10
7.12	External temperature	10
7.13	Effect of insulation type and thickness	11
7.14	Expected lifetime	11
7.15	Cleaning	11
7.16	Post coating assembly	11
8	Coatings	11
8.1	General	11
8.2	Quality assurance	11
8.3	Packaging and labelling	12
8.4	Required product information	12
8.5	Coating identification	13
8.5.1	General	13
8.5.2	Fingerprint check	13
8.5.3	Routine batch check	13
8.6	Confidential information	13
9	Protective coating system for use within process vessels	14
9.1	Description	14
9.2	Requirements and guidance for the selection of testing	15
10	Application testing of coatings	15

11	Performance testing of the coating systems	16
11.1	Panel preparation for coating systems.....	16
11.1.1	Type and size of panel and minimum number of panels.....	16
11.1.2	Surface preparation.....	16
11.1.3	Dry film thickness.....	16
11.1.4	Overcoating time.....	16
11.1.5	Conditioning or curing.....	16
11.1.6	Porosity detection.....	17
11.1.7	Adhesion.....	17
11.1.8	Panel preparation.....	17
11.2	Qualification tests.....	17
11.2.1	Non-exposure tests.....	17
11.2.2	Exposure tests.....	17
11.3	Assessment — Methods and requirements.....	18
12	Test report	20
Annex A (informative)	Example of a typical coating material selection report	22
Annex B (informative)	List of standard liquid or gas compositions to be used in pre-qualification testing	24
Annex C (normative)	Decision tree for pre-qualification exposure testing	27
Annex D (normative)	Rapid decompression testing	29
Annex E (normative)	Steam exposure test	31
Annex F (informative)	Sample test report	32
Bibliography	35