ISO 22504:2025-05 (E)

Oil and gas industries including lower carbon energy - Pipeline transportation systems - Onshore and offshore pipelines pig traps design requirements

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Design and manufacturing 4
4.1 General information 4
4.2 Design 4
4.3 Welding 8
4.4 Welding Inspection 8
4.5 Stress relieving 8
4.6 Hydrostatic test 8
4.7 Painting and coating 9
4.8 Marking 9
4.9 Documentation 10

5 Pig trap system layout 11

Annex A (normative) Requirements and recommendations for subsea pig traps 15

Annex B (normative) Information provided by the purchaser 19

Annex C (normative) Figures for pig traps and layout 20

Annex D (informative) Suggested dimensions for pig traps 32

Annex E (normative) Pig guide bar in branch connection 35

Annex F (normative) Internal tray 40