

ISO 13847:2000-09 (E)

Petroleum and natural gas industrie - Pipeline transportation systems - Welding of pipelines

Contents		Page
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and abbreviated terms	4
5	Welding procedure specification testing and approval	5
6	Approval and testing of welders and welding operators	20
7	Production welding	23
8	Non-destructive examination	29
9	Acceptance criteria for non-destructive examination	35
10	Repair and removal of defects	39
11	Documentation	40
Annex A (informative) Hyperbaric welding		41
Annex B (informative) Special requirements for welding of CRA-clad steel and CRA pipelines		43
Annex C (informative) Recommendations for brazing and aluminothermic welding of anode leads ..		45
Annex D (informative) Examples of NDE examination reports		46
Bibliography		50