

DIN CEN ISO/TR 10400:2022-12 (E)

Petroleum and natural gas industries - Formulae and calculations for the properties of casing, tubing, drill pipe and line pipe used as casing or tubing (ISO/TR 10400:2018); English version CEN ISO/TR 10400:2021

| Contents | | Page |
|---|--|-------------|
| Foreword | | vi |
| Introduction | | vii |
| 1 Scope | | 1 |
| 2 Normative references | | 2 |
| 3 Terms and definitions | | 2 |
| 4 Symbols | | 4 |
| 5 Conformance | | 13 |
| 5.1 References | | 13 |
| 5.2 Units of measurement | | 13 |
| 6 Triaxial yield of pipe body | | 13 |
| 6.1 General | | 13 |
| 6.2 Assumptions and limitations | | 13 |
| 6.2.1 General | | 13 |
| 6.2.2 Concentric, circular cross-sectional geometry | | 14 |
| 6.2.3 Isotropic yield | | 14 |
| 6.2.4 No residual stress | | 14 |
| 6.2.5 Cross-sectional instability (collapse) and axial instability (column buckling) | | 14 |
| 6.3 Data requirements | | 14 |
| 6.4 Design formula for triaxial yield of pipe body | | 14 |
| 6.5 Application of design formula for triaxial yield of pipe body to line pipe | | 16 |
| 6.6 Example calculations | | 16 |
| 6.6.1 Initial yield of pipe body, Lamé formula for pipe when external pressure, bending and torsion are zero | | 16 |
| 6.6.2 Yield design formula, special case for thin wall pipe with internal pressure only and zero axial load | | 18 |
| 6.6.3 Pipe body yield strength | | 18 |
| 6.6.4 Yield in the absence of bending and torsion | | 19 |
| 7 Ductile rupture of the pipe body | | 20 |
| 7.1 General | | 20 |
| 7.2 Assumptions and limitations | | 20 |
| 7.3 Data requirements | | 21 |
| 7.3.1 General | | 21 |
| 7.3.2 Determination of the hardening index | | 21 |
| 7.3.3 Determination of the burst strength factor, k_a | | 22 |
| 7.4 Design formula for capped-end ductile rupture | | 23 |
| 7.5 Adjustment for the effect of axial force and external pressure | | 24 |
| 7.5.1 General | | 24 |
| 7.5.2 Design formula for ductile rupture under combined loads | | 25 |
| 7.5.3 Design formula for ductile necking under combined loads | | 26 |
| 7.5.4 Boundary between rupture and necking | | 27 |
| 7.5.5 Axisymmetric wrinkling under combined loads | | 27 |
| 7.6 Example calculations | | 28 |
| 7.6.1 Ductile rupture of an end-capped pipe | | 28 |
| 7.6.2 Ductile rupture for a given true axial load | | 28 |

| | | |
|--------------|--|-----------|
| 8 | External pressure resistance | 29 |
| 8.1 | General..... | 29 |
| 8.2 | Assumptions and limitations..... | 29 |
| 8.3 | Data requirements..... | 29 |
| 8.4 | Design formula for collapse of pipe body..... | 30 |
| 8.4.1 | General..... | 30 |
| 8.4.2 | Yield strength collapse pressure formula..... | 30 |
| 8.4.3 | Plastic collapse pressure formula..... | 31 |
| 8.4.4 | Transition collapse pressure formula..... | 33 |
| 8.4.5 | Elastic collapse pressure formula..... | 34 |
| 8.4.6 | Collapse pressure under axial tensile stress..... | 35 |
| 8.4.7 | Collapse pressure under axial stress and internal pressure..... | 35 |
| 8.5 | Formulae for empirical constants..... | 35 |
| 8.5.1 | General..... | 35 |
| 8.5.2 | SI units..... | 36 |
| 8.5.3 | USC units..... | 36 |
| 8.6 | Application of collapse pressure formulae to line pipe..... | 37 |
| 8.7 | Example calculations..... | 37 |
| 9 | Joint strength | 37 |
| 9.1 | General..... | 37 |
| 9.2 | API casing connection tensile joint strength..... | 37 |
| 9.2.1 | General..... | 37 |
| 9.2.2 | Round thread casing joint strength..... | 38 |
| 9.2.3 | Buttress thread casing joint strength..... | 40 |
| 9.3 | API tubing connection tensile joint strength..... | 42 |
| 9.3.1 | General..... | 42 |
| 9.3.2 | Non-upset tubing joint strength..... | 42 |
| 9.3.3 | Upset tubing joint strength..... | 43 |
| 9.4 | Line pipe connection joint strength..... | 44 |
| 10 | Pressure performance for couplings | 44 |
| 10.1 | General..... | 44 |
| 10.2 | Internal yield pressure of round thread and buttress couplings..... | 44 |
| 10.3 | Internal pressure leak resistance of round thread or buttress couplings..... | 45 |
| 11 | Calculated masses | 48 |
| 11.1 | General..... | 48 |
| 11.2 | Nominal linear masses..... | 48 |
| 11.3 | Calculated plain-end mass..... | 48 |
| 11.4 | Calculated finished-end mass..... | 49 |
| 11.5 | Calculated threaded and coupled mass..... | 49 |
| 11.5.1 | General..... | 49 |
| 11.5.2 | Direct calculation of e_m , threaded and coupled pipe..... | 50 |
| 11.6 | Calculated upset and threaded mass for integral joint tubing..... | 50 |
| 11.6.1 | General..... | 50 |
| 11.6.2 | Direct calculation of e_m , upset and threaded pipe..... | 51 |
| 11.7 | Calculated upset mass..... | 51 |
| 11.7.1 | General..... | 51 |
| 11.7.2 | Direct calculation of e_m , upset pipe..... | 52 |
| 11.8 | Calculated coupling mass..... | 52 |
| 11.8.1 | General..... | 52 |
| 11.8.2 | Calculated coupling mass for line pipe and round thread casing and tubing..... | 52 |
| 11.8.3 | Calculated coupling mass for buttress thread casing..... | 55 |
| 11.9 | Calculated mass removed during threading..... | 56 |
| 11.9.1 | General..... | 56 |
| 11.9.2 | Calculated mass removed during threading pipe or pin ends..... | 56 |
| 11.9.3 | Calculated mass removed during threading integral joint tubing box ends..... | 58 |
| 11.10 | Calculated mass of upsets..... | 59 |
| 11.10.1 | General..... | 59 |
| 11.10.2 | Calculated mass of external upsets..... | 59 |
| 11.10.3 | Calculated mass of internal upsets..... | 60 |
| 11.10.4 | Calculated mass of external-internal upsets..... | 61 |
| 12 | Elongation | 61 |
| - 2 - | 13 Flattening tests | 62 |
| 13.1 | Flattening tests for casing and tubing..... | 62 |

| | | |
|---------------------|--|------------|
| 13.2 | Flattening tests for line pipe..... | 62 |
| 14 | Hydrostatic test pressures | 63 |
| 14.1 | Hydrostatic test pressures for plain-end pipe and integral joint tubing..... | 63 |
| 14.2 | Hydrostatic test pressure for threaded and coupled pipe..... | 64 |
| 15 | Make-up torque for round thread casing and tubing | 64 |
| 16 | Guided bend tests for submerged arc-welded line pipe | 65 |
| 16.1 | General..... | 65 |
| 16.2 | Background..... | 67 |
| | 16.2.1 Values of ϵ_{eng} | 67 |
| | 16.2.2 Values of A_{gbtj} | 67 |
| 17 | Determination of minimum impact specimen size for API couplings and pipe | 67 |
| 17.1 | Critical thickness..... | 67 |
| 17.2 | Calculated coupling blank thickness..... | 68 |
| 17.3 | Calculated wall thickness for transverse specimens..... | 71 |
| 17.4 | Calculated wall thickness for longitudinal specimens..... | 71 |
| 17.5 | Minimum specimen size for API couplings | 71 |
| 17.6 | Impact specimen size for pipe..... | 73 |
| 17.7 | Larger size specimens..... | 73 |
| 17.8 | Reference information..... | 74 |
| Annex A | (informative) Discussion of formulae for triaxial yield of pipe body | 75 |
| Annex B | (informative) Discussion of formulae for ductile rupture | 88 |
| Annex C | (informative) Rupture test procedure | 126 |
| Annex D | (informative) Discussion of formulae for fracture | 128 |
| Annex E | (informative) Discussion of historical collapse formulae | 135 |
| Annex F | (informative) Development of probabilistic collapse performance properties | 149 |
| Annex G | (informative) Calculation of design collapse strength from collapse test data | 188 |
| Annex H | (informative) Calculation of design collapse strengths from production quality data | 191 |
| Annex I | (informative) Collapse test procedure | 205 |
| Annex J | (informative) Discussion of formulae for joint strength | 211 |
| Annex K | (informative) Tables of calculated performance properties in SI units | 219 |
| Annex L | (informative) Tables of calculated performance properties in USC units | 221 |
| Bibliography | | 223 |