

# DIN EN ISO 19901-5:2022-02 (E)

## Petroleum and natural gas industries - Specific requirements for offshore structures - Part 5: Weight management (ISO 19901-5:2021); English version EN ISO 19901-5:2021

<b>Contents</b>		<b>Page</b>
<b>Foreword</b> .....		<b>vi</b>
<b>Introduction</b> .....		<b>viii</b>
<b>1 Scope</b> .....		<b>1</b>
<b>2 Normative references</b> .....		<b>1</b>
<b>3 Terms and definitions</b> .....		<b>2</b>
<b>4 Abbreviations</b> .....		<b>6</b>
<b>5 Principles of weight management</b> .....		<b>7</b>
5.1 General.....		7
5.2 Weight management during project lifecycle phases.....		7
5.3 Weight management objectives.....		7
5.3.1 Objectives during conceptual design phase.....		7
5.3.2 Objectives during FEED, detail engineering and construction phases.....		8
5.3.3 Objectives during operations and decommissioning phases.....		8
5.4 Illustration of weight versus time.....		8
5.5 Loading conditions.....		9
5.5.1 General.....		9
5.5.2 Typical loading conditions.....		9
<b>6 Control Weights</b> .....		<b>10</b>
6.1 General.....		10
6.2 Purpose.....		11
6.3 Budget weights and NTE weights.....		11
6.3.1 Budget Weights.....		11
6.3.2 Reserves.....		11
6.3.3 NTE weights.....		12
6.4 Loading conditions and parameters.....		12
6.5 Control weights during operations phase.....		12
<b>7 Weight management during project execution phases</b> .....		<b>12</b>
7.1 Conceptual design.....		12
7.1.1 General.....		12
7.1.2 Predicted weight.....		13
7.1.3 Conceptual design weight.....		13
7.1.4 Upper bound weight constraint.....		13
7.1.5 Weight estimating.....		14
7.1.6 Key documentation.....		14
7.1.7 Estimating principles.....		15
7.1.8 Deliverables.....		17
7.2 FEED.....		18
7.2.1 General.....		18
7.2.2 Weight management plan.....		18
7.2.3 Weight management procedure.....		19
7.2.4 Weight reporting.....		19
7.2.5 Weight checking and verification.....		20
7.3 Detail engineering.....		21
7.3.1 General.....		21
7.3.2 Weight management plan.....		21
7.3.3 Weight management procedure.....		21
7.3.4 Weight reporting.....		21
7.3.5 Weight checking and verification.....		23
7.4 Construction.....		23
7.4.1 General.....		23
7.4.2 Weight database.....		23
7.4.3 Weight reporting.....		24

7.4.4	Weighing of assemblies .....	24
7.5	Installation and HUC .....	24
7.6	Operations .....	24
7.6.1	General .....	24
7.6.2	Weight management procedure .....	24
7.6.3	Weight database .....	25
7.6.4	Legacy weight databases .....	25
7.6.5	Laydown and storage drawings .....	25
7.6.6	Decommissioning .....	26
<b>8</b>	<b>Requirements for suppliers' weight data and weighing of tagged equipment and assembled discipline bulks .....</b>	<b>26</b>
8.1	General .....	26
8.2	Submission of weight data .....	26
8.3	Weighing requirements .....	27
8.3.1	Equipment .....	27
8.3.2	Discipline bulks .....	27
8.4	Weighing procedure .....	27
8.5	Weighing devices .....	28
8.5.1	Type of weighing device .....	28
8.5.2	Calibration of weighing devices .....	28
8.5.3	Maximum relative uncertainty for weighing devices .....	28
8.5.4	Capacity of weighing device .....	29
8.5.5	Spare weighing devices and ancillaries .....	29
8.6	Witnessing of weighing .....	29
8.7	Scheduling of weighings .....	29
8.8	Environmental conditions during a weighing .....	29
8.9	Weighing operation .....	29
8.10	Temporary items present during a weighing .....	30
8.11	Permanent items not installed during a weighing .....	30
8.12	Weighing certificate .....	30
<b>9</b>	<b>Requirements for weighing of major assemblies .....</b>	<b>31</b>
9.1	General .....	31
9.2	Weighing procedure .....	31
9.3	Weighing system .....	32
9.3.1	Load cells .....	32
9.3.2	Read-out devices .....	32
9.3.3	Uncertainty of weighing system .....	32
9.3.4	Calibration of load cells .....	33
9.3.5	Capacity of weighing system components .....	33
9.3.6	Spare load cells and ancillaries .....	33
9.3.7	Hydraulic jacking system .....	33
9.3.8	Levelness of the assembly during the weighing .....	34
9.4	Preparations prior to the weighing .....	34
9.4.1	Notification and witnessing of weighings .....	34
9.4.2	Environmental conditions during a weighing .....	34
9.4.3	Weighing prediction report .....	34
9.4.4	Temporary items during the weighing .....	35
9.5	Weighing operation .....	35
9.5.1	Number of results recorded .....	35
9.5.2	Readings of load cells and level criteria .....	36
9.5.3	Consistency of results .....	36
9.5.4	CoG calculations .....	36
9.5.5	Weighing report .....	36
9.5.6	Weighing certificate .....	37
	<b>Annex A (informative) Commentary .....</b>	<b>38</b>
	<b>Annex B (informative) Weighing certificates .....</b>	<b>42</b>

<b>Annex C (informative) Example control weight summary</b> .....	<b>46</b>
<b>Annex D (informative) Variable weight</b> .....	<b>47</b>
<b>Annex E (informative) Example decision-making RAPID matrix</b> .....	<b>51</b>
<b>Annex F (informative) Weighing result uncertainty</b> .....	<b>53</b>
<b>Annex G (informative) Weight database structure</b> .....	<b>56</b>
<b>Annex H (informative) Weight management guidelines for concrete structures</b> .....	<b>57</b>
<b>Annex I (informative) Coordinate systems</b> .....	<b>60</b>
<b>Annex J (informative) Weight allowances and reserves</b> .....	<b>62</b>
<b>Annex K (informative) Weight management competencies</b> .....	<b>64</b>
<b>Bibliography</b> .....	<b>65</b>