

ISO 18647:2017-08 (E)

Petroleum and natural gas industries - Modular drilling rigs for offshore fixed platforms

Contents		Page
Foreword		vi
Introduction		vii
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Abbreviated terms	4
5	Overall considerations	6
5.1	General	6
5.2	Functional equipment	6
5.2.1	Hoisting system	6
5.2.2	Rotary system	6
5.2.3	Circulation and solids control systems	6
5.2.4	Power and electrical systems	6
5.2.5	Well control system	7
5.2.6	BOP handling system	7
5.2.7	Cementing system	7
5.2.8	Pipe handling system	7
5.2.9	Instrument communication system	7
5.2.10	Auxiliary system	7
5.3	Layout	7
5.3.1	General	7
5.3.2	Drilling equipment set	8
5.3.3	Drilling support module	8
5.3.4	Drilling utilities	8
5.4	Health and safety considerations	8
5.4.1	General	8
5.4.2	Escape and alarms	8
5.4.3	Hazardous areas and storage of hazardous goods	9
5.4.4	Fire and explosion protection	9
5.4.5	Safety equipment	9
5.5	Operational considerations	9
5.6	Corrosion control	9
5.7	Structural considerations	9
5.8	Removal and abandonment	10
6	Design	10
6.1	General	10
6.2	Rig rating	10
6.3	Drilling equipment set	11
6.3.1	General	11
6.3.2	Derrick/Mast	12
6.3.3	Maximum hook load	12
6.3.4	Drill floor clearance	12
6.3.5	Top drive system	12
6.3.6	Well control equipment	12

6.3.7	BOP handling system	12
6.3.8	Circulation and solids control system	13
6.4	Drilling support equipment	13
6.4.1	Power of the mud pump set	13
6.4.2	Mud tank volume	13
6.4.3	Generator set	13
6.4.4	Electrical equipment and cabling	14
6.4.5	Emergency power supply	14
6.4.6	UPS	14
6.4.7	Fuel tank	14
6.4.8	P-tanks and pipework	14
6.4.9	Auxiliary systems	15
6.4.10	Other requirements	15
6.5	Interfaces	16
6.5.1	Seawater	16
6.5.2	Fresh water	16
6.5.3	Fuel	16
6.5.4	Compressed air	16
6.5.5	Discharge system	16
6.5.6	Electrical interface	16
6.5.7	Instrument communication interface	16
6.5.8	Well control system interface	16
6.5.9	Safety system interface	17
6.5.10	Flowback system interface	17
7	Structural design	17
7.1	General	17
7.2	Structure simulation	17
7.3	Design checks	17
7.4	Material selection	17
7.5	Skid rail strength analysis	17
8	Construction and assembly	17
8.1	General	17
8.2	Planning	18
8.3	Equipment and materials handling	18
8.3.1	Arrival inspection of materials and equipment	18
8.3.2	Storage and tracking of materials and equipment	18
8.4	Structural steelwork fabrication	18
8.4.1	Cylindrical tubular members	18
8.4.2	Non-cylindrical sections	18
8.4.3	Skid rail fabrication	19
8.4.4	Tolerance for skid rail installation	19
8.5	Welding and inspection	19
8.5.1	Basic requirements	19
8.5.2	Visual inspection	20
8.5.3	Non-destructive inspection	20
8.5.4	Additional inspection requirement	21
8.6	Prefabrication and installation of the piping	21
8.7	Outfitting	21
8.7.1	Heat insulating materials	21
8.7.2	Penetrations	21
8.7.3	Fire doors	21
8.7.4	Installation of ladders and guardrails	22
8.8	Corrosion control	22
8.9	Installation of equipment	22
8.9.1	General	22
8.9.2	Hoisting equipment	22
8.9.3	Rotating equipment	22
8.9.4	Circulation and solids control equipment	22
8.9.5	Power and electrical equipment	24

8.9.6	Well control equipment	24
8.9.7	Pipe handling equipment	24
8.9.8	Fire and gas detection equipment	24
8.9.9	Drilling instrument communication system	25
8.9.10	Boiler and steam system	25
8.10	Weighing	25
9	Pre-commissioning	26
9.1	Pre-commissioning scope	26
9.2	Pre-commissioning preparation	26
9.3	Hoisting equipment	27
9.4	Rotating equipment	27
9.5	Circulation and solids control equipment	28
9.6	Power and electrical equipment	28
9.6.1	Diesel generator set	28
9.6.2	Transformer	28
9.6.3	Medium voltage switchboard, low voltage switchboard and motor control centre	29
9.6.4	UPS	29
9.6.5	Electric control system equipment	29
9.7	BOP handling equipment	29
9.8	Cementing equipment	29
9.9	Pipe handling equipment	30
9.10	Fire and gas detection system equipment	30
9.11	Instrument	30
9.11.1	Drilling instrument	30
9.11.2	P-tank instrument	30
9.12	Hydraulic system	31
9.13	Skidding equipment	31
9.14	HVAC equipment	31
10	Installation, hook up and commissioning	31
10.1	Loadout and marine transportation	31
10.2	Installation	32
10.3	Hook up	32
10.3.1	Equipment hook up	32
10.3.2	Piping system hook up	32
10.3.3	Electrical hook up	33
10.4	Commissioning	33
10.4.1	General	33
10.4.2	Preparations before commissioning	33
10.4.3	System function testing	35
10.4.4	System load testing	39
11	Quality control, quality assurance and documents	40
12	In-service inspection and integrity management	40
13	Reuse	41
Annex A (informative) Additional information and guidance		42
Annex B (informative) Guidance for load and resistance factor design/working stress design method		84
Annex C (informative) List of typical fabrication design drawings and documents		91
Annex D (informative) Typical loadout and seafastening design documents		96
Annex E (informative) Typical acceptance report for an MDR on an offshore fixed platform		97
Annex F (informative) Typical completion acceptance document and record for an MDR on an offshore fixed platform		100

Annex G (informative) Typical in-service inspection plan for an MDR on a fixed offshore platform	102
Bibliography	113