ISO 21809-5:2017-06 (E)

Petroleum and natural gas industries - External coatings for buried or submerged pipelines used in pipeline transportation systems - Part 5: External concrete coatings

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 3

4 Symbols and abbreviated terms 6
4.1 Symbols 6
4.2 Abbreviated terms 6

5 General requirements 6
5.1 Rounding 6
5.2 Compliance with this document 6

6 Information supplied by the purchaser 7
6.1 General information 7
6.2 Additional information 7

7 Materials 7
7.1 Pipe 7
7.2 Cement 8
7.3 Supplementary cementitious materials 8
7.4 Aggregate -- Fine and coarse 9
7.5 Heavyweight aggregate 9
7.6 Lightweight aggregate 9
7.7 Recycled concrete as aggregate 10
7.8 Water 10
7.9 Steel reinforcement 10
7.10 Concrete admixtures 10
7.11 Reclaimed concrete 10

8 Concrete mix 11

9 Coating application 11
9.1 Qualification 11
9.2 Application of concrete coating 13
9.3 Environmental conditions 13
9.4 Pipe 13
9.4.1 Pre-coated pipe 13
9.4.2 Bare pipe 14
9.5 Steel reinforcement 14
9.5.1 General 14
9.5.2 Cage reinforcement 14
9.5.3 Welded wire mesh reinforcement 14
9.5.4 Woven wire mesh reinforcement 14

9.5.5 Reinforcement placement 15
9.6 Concrete cutback 15
9.7 Anode installation 15

10 Curing methods 16

11 Inspection and testing 16
11.1 General 16
11.2 Test procedures 17
11.2.1 Concrete coating thickness -- Diameter measurement 17
11.2.2 Placement of reinforcement 18
11.2.3 Pre-concrete coated pipe weight in air 18
11.2.4 Concrete coated pipe weight in air 18

11.2.5 Concrete coating density 19
11.2.6 Compressive strength 19
11.2.7 Water absorption 19
11.2.8 Impact resistance 20
11.2.9 Shear resistance 20
11.2.10 Visual inspection 20
11.3 Retesting 20
11.4 Test results 20

12 Repair of concrete coated pipe 21
12.1 General 21
12.2 Damaged areas 21
12.3 Cracks 21
12.4 Gaps 21
12.5 Stripping 21

13 Markings 21

14 Handling and storage 22

15 Test reports and inspection documents 22

Annex A (normative) Water absorption test 23

Annex B (normative) Shear resistance test 26

Bibliography 28