ISO 13709:2009-12 (E)

Centrifugal pumps for petroleum, petrochemical and natural gas industries

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms and definitions 4

4 General 11
4.1 Unit responsibility 11
4.2 Classification and designation 11

5 Requirements 18
5.1 Units 18
5.2 Statutory requirements 18
5.3 Requirements 19

6 Basic design 19
6.1 General 19
6.2 Pump types 23
6.3 Pressure casings 24
6.4 Nozzles and pressure casing connections 27
6.5 External nozzle forces and moments 30
6.6 Rotors 37
6.7 Wear rings and running clearances 38
6.8 Mechanical shaft seals 39
6.9 Dynamics 43
6.10 Bearings and bearing housings 56
6.11 Lubrication 61
6.12 Materials 61
6.13 Nameplates and rotation arrows 66

7 Accessories 67
7.1 Drivers 67
7.2 Couplings and guards 70
7.3 Baseplates 71
7.4 Instrumentation 74
7.5 Piping and appurtenances 74
7.6 Special tools 76

8 Inspection, testing, and preparation for shipment 76
8.1 General 76
8.2 Inspection 77
8.3 Testing 79
8.4 Preparation for shipment 86

9 Specific pump types 87
9.1 Single-stage overhung pumps 87
9.2 Between-bearings pumps (types BB1, BB2, BB3 and BB5) 88
9.3 Vertically suspended pumps (types VS1 through VS7) 93

10 Vendor's data 99
10.1 General 99
10.2 Proposals 100
10.3 Contract data 103

Annex A (informative) Specific speed and suction-specific speed 105

Annex B (normative) Cooling water and lubrication system schematics 106

Annex C (normative) Hydraulic power recovery turbines 115

Annex D (normative) Standard baseplates 119

Annex E (informative) Inspector's checklist 121

Annex F (normative) Criteria for piping design 123

Annex G (informative) Materials class selection guidance 137

Annex H (normative) Materials and material specifications for pump parts 139

Annex I (normative) Lateral analysis 147

Annex J (normative) Determination of residual unbalance 154

Annex K (informative) Shaft stiffness and bearing system life 160

Annex L (informative) Vendor drawing and data requirements 166

Annex M (informative) Test data summary 175

Annex N (informative) Pump datasheets and electronic data exchange 179

Bibliography 181