

ISO 21809-4:2009-11 (E)

Petroleum and natural gas industries - External coatings for buried or submerged pipelines used in pipeline transportation systems - Part 4: Polyethylene coatings (2-layer PE)

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Abbreviated terms	4
5	General requirements	4
5.1	Rounding	4
5.2	Compliance with this part of ISO 21809	4
6	Information supplied by the purchaser	4
6.1	General information	4
6.2	Additional information	5
7	Coating classification	5
7.1	General	5
7.2	Coating systems	5
7.3	Coating thickness classes	6
8	Materials	6
8.1	Pipe	6
8.2	Coating materials	7
8.3	Packaging	9
9	Coating qualification	9
10	Application	10
10.1	General	10
10.2	Surface preparation	10
10.3	Pipe temperature	11
10.4	Application of adhesive	11
10.5	Application of polyethylene	11
10.6	Cutback	11
11	Inspection and testing	11
11.1	Inspection	11
11.2	Testing	11
12	Repair of coated pipe	14
12.1	Rectification of below-thickness coating	14
12.2	Repair	15
12.3	Stripping and recoating	15
13	Markings	15
13.1	General	15
13.2	Required markings	15

14	Handling and storage in the coating area	15
14.1	Handling	15
14.2	Storage	16
15	Test reports and certificates of compliance	16
Annex A (normative) UV ageing test and thermal ageing test		17
Annex B (normative) Cathodic disbondment test		19
Annex C (normative) Impact test		24
Annex D (normative) Indentation test		26
Annex E (normative) Flexibility test		27
Annex F (normative) Peel strength test		29
Annex G (normative) Peel strength test -- Hanging mass		31
Bibliography		34