

ISO 17078-2:2007-12 (E)

Petroleum and natural gas industries - Drilling and production equipment - Part 2: Flow-control devices for side-pocket mandrels

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and abbreviated terms	7
4.1	Abbreviations	7
4.2	Symbols and engineering terms	7
5	Functional specification	9
5.1	General	9
5.2	Functional characteristics	9
5.3	Well parameters	10
5.4	Operational parameters	11
5.5	Compatibility with well-related equipment	12
5.6	Environmental service classes	12
5.7	Design validation grades	12
5.8	Product functional testing grades	12
5.9	Quality control grades	13
5.10	Additional required testing	13
6	Technical specification	13
6.1	General requirements	13
6.2	Technical characteristics	14
6.3	Design criteria	15
6.4	Allowable design changes	18
6.5	Design verification and validation requirements	18
6.6	Product functional testing requirements	19
7	Supplier/manufacturer requirements	19
7.1	General	19
7.2	Documentation and data control	19
7.3	Product identification requirements	22
7.4	Quality control requirements	22
7.5	Heat-treating-equipment qualification	27
7.6	Welding requirements	28
7.7	Non-destructive examination requirements	28
7.8	Storage and shipping preparation	28
7.9	Allowable changes after manufacturing	29
7.10	Reconditioning of flow-control devices	29
Annex A (normative) Design validation and product functional testing requirements		30
Annex B (normative) Environmental service classes		35
Annex C (normative) Design validation grades		37

Annex D (normative) Product functional testing grades	38
Annex E (normative) Interface testing requirements	39
Annex F (normative) Insertion testing requirements	42
Annex G (normative) Probe and travel testing and load rate determination	46
Annex H (normative) Dynamic flow testing and flow coefficient calculation	56
Annex I (normative) Back-check testing	80
Annex J (normative) Opening and closing pressure testing	88
Annex K (normative) Bellows actuation life cycle testing	95
Annex L (normative) Erosion testing requirements	98
Annex M (normative) Shelf (bellows integrity) testing requirements for nitrogen-pressure-charged flow-control devices	101
Annex N (normative) Conducting port/seat leakage rate testing	105
Annex O (informative) Performance testing -- Recommendations for a flow-control device performance test facility	109
Annex P (informative) Performance testing -- Prediction correlations using a simplified flow- control device performance model	118
Bibliography	126