

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 General features and classification	4
4.1 General	4
4.2 Classification and mode of use	4
4.2.1 Horizontal remote handling tongs	4
4.2.2 Vertical remote handling tongs	4
4.3 Kinematics	5
4.3.1 General	5
4.3.2 Horizontal remote handling tongs	5
4.3.3 Vertical remote handling tongs	9
5 Basic selection criteria	11
5.1 General criteria	11
5.2 Particular criteria	12
5.2.1 General	12
5.2.2 Main characteristics of remote handling tongs	12
5.2.3 Installation of horizontal remote handling tongs	13
5.3 Leak-tightness and protection against contamination	15
5.3.1 General	15
5.3.2 Gaiter material	16
5.3.3 Gaiters mounted on interchangeable support rings	16
5.3.4 Leak-tight couplings	18
5.4 Maintenance	18
5.4.1 Removal of remote handling tongs	18
5.4.2 Replacement of gaiters	18
5.5 Shielding	18
5.6 Tongs units	19
6 Examples of special handling tongs	20
6.1 Remote handling tongs for repetitive movements	20
6.2 Articulated remote handling tongs used for delicate work	21
7 Accessories	21
Annex A (normative) Sphere units	22
Annex B (informative) Tongs jaws	24
Annex C (informative) Accessories	26
Annex D (informative) Gaiters for remote handling tongs	29
Annex E (informative) Replacement of gaiters for remote handling tongs	30
Annex F (informative) Relationship between the characteristics of the remote handling tongs and the operating volume	33