

ISO 18898:2006-10 (E)

Rubber - Calibration and verification of hardness testers

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Measurands and metrological requirements for calibration and verification	1
4.1	Environmental conditions	1
4.2	Metrological requirements	1
5	Calibration and verification methods	8
5.1	Requirements to be met by the measuring instruments used for the calibration and verification methods	8
5.2	Outline of the calibration and verification methods to be used	9
5.2.1	Indentors	9
5.2.2	Geometry of the pressure foot	9
5.2.3	Depth of indentation	9
5.2.4	Contact force of the pressure foot	14
5.2.5	Spring force	14
5.2.6	Contact and total force of IRHD dead-load instruments	17
5.2.7	Duration of force application	18
6	Calibration and verification certificate	18