ISO 18898:2006-10 (E)

Rubber - Calibration and verification of hardness testers

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Measurands and metrological requirements for calibration and verification 1
4.1 Environmental conditions 1
4.2 Metrological requirements 1

5 Calibration and verification methods 8
5.1 Requirements to be met by the measuring instruments used for the calibration and verification methods 8
5.2 Outline of the calibration and verification methods to be used 9
5.2.1 Indentors 9
5.2.2 Geometry of the pressure foot 9
5.2.3 Depth of indentation 9
5.2.4 Contact force of the pressure foot 14
5.2.5 Spring force 14
5.2.6 Contact and total force of IRHD dead-load instruments 17
5.2.7 Duration of force application 18

6 Calibration and verification certificate 18