

DIN EN 14293:2006-10 (E)

Adhesives - Adhesives for bonding parquet to subfloor - Test methods and minimum requirements

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Test methods- procedures	4
4.1	Sampling and test conditions	4
4.2	Test method for the determination of the rib height after a certain time	5
4.2.1	Principle	5
4.2.2	Material	5
4.2.3	Apparatus	5
4.2.4	Test procedure and evaluation of test results	6
4.3	Test method for determining shear strength	7
4.3.1	Principle	7
4.3.2	Material	7
4.3.3	Apparatus	7
4.3.4	Preparation of test specimens	8
4.3.5	Test procedure and evaluation of test results	8
4.4	Test method for the determination of tensile strength	8
4.4.1	Principle	8
4.4.2	Material	9
4.4.3	Apparatus	9
4.4.4	Preparation of test specimens	9
4.4.5	Test procedure	9
4.4.6	Evaluation and expression of test results	10
4.5	Test method for determining maximum open time by measuring shear strength	10
4.5.1	Principle	10
4.5.2	Material	11
4.5.3	Apparatus	11
4.5.4	Preparation of test specimen	11
4.5.5	Test procedure and evaluation of test results	11
4.6	Test method for determining maximum open time by measuring tensile strength	12
4.6.1	Principle	12
4.6.2	Material	12
4.6.3	Apparatus	12
4.6.4	Preparation of test specimen	12
4.6.5	Test procedure and evaluation of test results	12
4.7	Test method for determining shear strength of soft adhesives	13
4.7.1	Principle	13
4.7.2	Material	14
4.7.3	Apparatus	14
4.7.4	Preparation of test specimens	14
4.7.5	Test procedure and evaluation of test results	15
5	Test report	16
6	Minimum requirements	16