# DIN EN ISO 10308:2006-04 (E)

## Metallic coatings - Review of porosity tests (ISO 10308:2006)

## Contents

Page


Foreword ..... 2

1 Scope ..... 4

2 Normative references ..... 4

3 Terms and definitions ..... 4

4 Principle ..... 5

5 Common features of porosity tests ..... 5

6 Test specimens ..... 5

7 Specific porosity tests ..... 5
7.1 Alizarin test ..... 5
7.2 Anthraquinone test ..... 6
7.3 Cadmium sulfide test ..... 6
7.4 Copper sulfate (Preece) test ..... 6
7.5 Copper sulfate (Dupernell) test ..... 6
7.6 Corrodkote test (CORR) ..... 7
7.7 Electrographic tests ..... 7
7.8 Ferrocyanide test ..... 8
7.9 Ferron test ..... 8
7.10 Ferroxyl test ..... 9
7.11 Flowers-of-sulfur porosity test ..... 9
7.12 Hot-water test ..... 9
7.13 Hydrogen sulfide or sulfur dioxide/hydrogen sulfide test ..... 9
7.14 Haematoxylin test ..... 10
7.15 Magneson test ..... 10
7.16 Nitric acid vapour test ..... 10
7.17 Oxine test ..... 11
7.18 Permanganate test ..... 11
7.19 Polysulfide test ..... 11
7.20 Porotest test ..... 11
7.21 Salt spray tests [neutral (NSS), acetic (AASS) and cuproacetic (CASS)] ..... 12
7.22 Sulfur dioxide test ..... 12
7.23 Sulfurous acid/sulfur dioxide vapour test ..... 12
7.24 Thiocyanate test ..... 12
7.25 Thioacetamlde test (TAA) ..... 13
7.26 Watch-case acetic acid test ..... 13
7.27 Watch-case sodium bisulfite test ..... 13

Annex A (normative) Tables of porosity tests ..... 14

Annex B (informative) Typical report and evaluation of porosity tests ..... 17

Annex C (informative) Schematic representation of types of pore ..... 19

Annex D (informative) Classification of discontinuities in metallic and other inorganic coatings ..... 20

Annex E (informative) Classification of methods of testing coating porosity ..... 21

**Annex F (informative) Alphabetical list of tests by substrate and coating ..... 22**

**Bibliography ..... 33**