

DIN EN ISO 10308:2006-04 (E)

Metallic coatings - Review of porosity tests (ISO 10308:2006)

| Contents | | Page |
|-----------------------|--|-------------|
| Foreword | | 2 |
| 1 | Scope | 4 |
| 2 | Normative references | 4 |
| 3 | Terms and definitions | 4 |
| 4 | Principle | 5 |
| 5 | Common features of porosity tests | 5 |
| 6 | Test specimens | 5 |
| 7 | Specific porosity tests | 5 |
| 7.1 | Alizarin test | 5 |
| 7.2 | Anthraquinone test | 6 |
| 7.3 | Cadmium sulfide test | 6 |
| 7.4 | Copper sulfate (Preece) test | 6 |
| 7.5 | Copper sulfate (Dupernell) test | 6 |
| 7.6 | Corrodkote test (CORR) | 7 |
| 7.7 | Electrographic tests | 7 |
| 7.8 | Ferrocyanide test | 8 |
| 7.9 | Ferron test | 8 |
| 7.10 | Ferroxyl test | 9 |
| 7.11 | Flowers-of-sulfur porosity test | 9 |
| 7.12 | Hot-water test | 9 |
| 7.13 | Hydrogen sulfide or sulfur dioxide/hydrogen sulfide test | 9 |
| 7.14 | Haematoxylin test | 10 |
| 7.15 | Magneson test | 10 |
| 7.16 | Nitric acid vapour test | 10 |
| 7.17 | Oxine test | 11 |
| 7.18 | Permanganate test | 11 |
| 7.19 | Polysulfide test | 11 |
| 7.20 | Porotest test | 11 |
| 7.21 | Salt spray tests [neutral (NSS), acetic (AASS) and cuproacetic (CASS)] | 12 |
| 7.22 | Sulfur dioxide test | 12 |
| 7.23 | Sulfurous acid/sulfur dioxide vapour test | 12 |
| 7.24 | Thiocyanate test | 12 |
| 7.25 | Thioacetamide test (TAA) | 13 |
| 7.26 | Watch-case acetic acid test | 13 |
| 7.27 | Watch-case sodium bisulfite test | 13 |
| Annex A (normative) | Tables of porosity tests | 14 |
| Annex B (informative) | Typical report and evaluation of porosity tests | 17 |
| Annex C (informative) | Schematic representation of types of pore | 19 |
| Annex D (informative) | Classification of discontinuities in metallic and other inorganic coatings | 20 |
| Annex E (informative) | Classification of methods of testing coating porosity | 21 |

| | |
|--|-----------|
| Annex F (informative) Alphabetical list of tests by substrate and coating | 22 |
| Bibliography | 33 |