DIN EN ISO 6508-1:2006-03 (E)

Metallic materials - Rockwell hardness test - Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T) (ISO 6508-1:2005)

Contents

Page

Foreword .....

Introduction 4

1 Scope 4

2 Normative references 4

3 Principle 4

4 Symbols, abbreviated terms and designations 4

5 Testing machine 7

6 Test piece 7

7 Procedure 8

8 Uncertainty of the results 9

9 Test report 9

Annex A (normative) Conventional HR30Tm and HR15Tm test for thin products 11

Annex B (normative) Minimum thickness of the test piece in relation to the Rockwell hardness 12

Annex C (normative) Corrections to be added to Rockwell hardness values obtained on convex cylindrical surfaces 15

Annex D (normative) Corrections to be added to Rockwell hardness C scale values obtained on spherical test surfaces of various diameters 18

Annex E (informative) Procedure for periodic checking of the testing machine by the user 19

Annex F (informative) Notes on diamond indenters 20

Annex G (informative) Uncertainty of the measured hardness values 21

Bibliography 27