

ISO 1463:2003-03 (E)

Metallic and oxide coatings - Measurement of coating thickness - Microscopical method

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Term and definition	1
4	Principle	1
5	Factors relating to measurement uncertainty	2
5.1	Surface roughness	2
5.2	Taper of cross-section	2
5.3	Deformation of coating	2
5.4	Rounding of edge of coating	2
5.5	Overplating	2
5.6	Etching	2
5.7	Smearing	2
5.8	Magnification	2
5.9	Calibration of stage micrometer	3
5.10	Calibration of micrometer eyepiece	3
5.11	Alignment	3
5.12	Uniformity of magnification	3
5.13	Lens quality	3
5.14	Orientation of eyepiece	3
5.15	Tube length	3
6	Preparation of cross-sections	4
7	Measurement	4
8	Measurement uncertainty	4
9	Test report	4
Annex A (informative) Guidance on the preparation and measurement of cross-sections		5
Annex B (informative) Taper of cross-section and measurement of tooth-constructed coatings		7
Annex C (informative) Some typical etchants for use at room temperature		10
Bibliography		11