

ISO 32543-2:2026-01 (E)

Non-destructive testing - Characteristics of focal spots in industrial X-ray systems - Part 2: Edge method with hole or disk type test objects

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols and abbreviated terms	3
5	Principle and detectors	4
5.1	Principle	4
5.2	Detectors	4
5.2.1	General	4
5.2.2	Imaging plates for computed radiography	4
5.2.3	Digital detector arrays (DDA)	5
5.2.4	Exposure conditions and image processing	5
6	Test equipment	5
6.1	General	5
6.2	Essential characteristics of test object or Image Quality Indicator (IQI)	5
6.2.1	Nanofocus tubes and microfocus tubes (spot size < 100 µm)	5
6.2.2	Minifocus, mesofocus and macrofocus tubes (spot size 100 µm)	7
6.2.3	Alignment and position of the test object in the beam	8
7	Loading factors	10
8	Measurement procedure and determination of the focal spot size	10
8.1	Measurement procedure	10
8.2	Evaluation using a line profile	11
8.3	Automated evaluation using a validated software	14
9	Classification and result of focal spot size evaluation	15
10	Test report	15
Annex A (Informative)	Values for the classification of X-ray tube focal spot sizes	16
Bibliography		19