ISO 23296:2025-11 (E)

Metallic materials - Fatigue testing - Force controlled thermo-mechanical fatigue testing method

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Test methods **4**

4.1 Apparatus 4

4.1.1 Testing machine 4

4.1.2 Testing machine calibration 4

4.1.3 Cycle counting 4

4.1.4 Waveform generation and control 4

4.1.5 Force measuring system 6

4.1.6 Test fixtures 6

4.1.7 Alignment verification 7

4.1.8 Heating device 7

4.1.9 Cooling device 7

4.2 Specimens 7

4.2.1 Geometry 7

4.2.2 Specimen preparation 9

4.2.3 Specimen measurement 9

4.2.4 Circular or rectangular sections 9

4.2.5 Sampling, storage and handling 10

4.2.6 Specimen insertion 10

4.2.7 Thermocouple attachment 10

4.2.8 Spot welding of thermocouples 10

4.2.9 Heating the specimen 11

4.2.10 Cooling the specimen 11

5 Test preparatory issues **11**

5.1 Temperature measurement 11

5.1.1 General 11

5.1.2 Temperature control 11

5.2 Verification of temperature uniformity - Thermal profiling 12

5.2.1 General 12

5.2.2 Maximum permissible temperature variation along the specimen 12

5.2.3 Data recorders 13

5.2.4 Furnace positioning 13

5.3 Force waveform optimisation 13

5.4 Temperature force optimisation 14

5.5 The application of an extensometer to measure maximum and minimum mechanical strain to observe the effects of ratcheting 14

6 Test execution **15**

6.1 Test start 15

6.1.1 General 15

6.1.2 Data recording 15

6.1.3 During the test 15

6.1.4 Test monitoring 15

6.2 Test termination 16
6.2.1 Accuracy of control parameters 16
6.2.2 Test validity 16
7 Analysis and reporting 17
7.1 Validation of analysis software 17
7.2 Test report 17
7.2.1 General 17
7.2.2 Essential information 17
7.2.3 Additional information 17
7.2.4 Examination of fracture surface 18
Annex A (informative) **Guidelines on specimen handling and degreasing 19**
Annex B (informative) **Thermocouple arrangement for a specimen containing a notch feature 20**
Annex C (informative) **Thermal imaging for thermal profiling 25**
Annex D (informative) **Measurement of strain during force controlled TMF testing 26**
Annex E (informative) **Measurement uncertainty 27**
Bibliography 29