

ISO 12994:2025-11 (E)

Electrodeposited nickel plus chromium coatings for automobile plastic parts - Specification and test requirements

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Information to be supplied by the purchaser to the electroplater	2
4.1	Essential information	2
4.2	Additional information	2
5	Coating system and its designation	2
6	Specification and test requirements	3
6.1	Appearance	3
6.2	Thickness	3
6.3	Potential difference	3
6.4	Micropores and microcracks	3
6.5	Adhesion test	4
6.5.1	Principle	4
6.5.2	Procedure	4
6.6	Stress	4
6.7	Temperature resistance test	4
6.7.1	Sample storage under high temperature	4
6.7.2	Temperature shock cycle resistance	4
6.7.3	Climate change stability test	4
6.8	Accelerated corrosion testing	5
	Annex A (normative) Stress test method and requirements	6
	Annex B (normative) Climate change stability test	8
	Annex C (informative) Typical substrate materials and their properties	11
	Bibliography	12