

ISO 2478:2025-09 (E)

Dense shaped refractory products - Determination of permanent change in dimensions on heating

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle	2
5	Apparatus	2
6	Test pieces	4
6.1	Number of test pieces	4
6.2	Preparation of test pieces	4
7	Procedure	5
7.1	Drying of the test pieces	5
7.2	Measurement of the test pieces	5
7.2.1	Linear measurement by dial gauge apparatus (Method 1A)	5
7.2.2	Linear measurement by Vernier callipers (Method 1B)	5
7.2.3	Volume measurement (Method 2)	6
7.3	Mounting of test pieces in the furnace	6
7.4	Test temperature	6
7.5	Temperature measurement and distribution	6
7.6	Heating	7
7.7	Maintenance of test temperature	7
7.8	Sampling of furnace atmosphere	7
7.9	Cooling	7
7.10	Measurement of test pieces after firing	7
7.10.1	Linear measurement (Methods 1A and 1B)	7
7.10.2	Volume measurement (Method 2)	8
8	Expression of results	8
9	Test report	8
Annex A (informative)	Precision and bias	9
Bibliography		10