ISO 15708-3:2025-06 (E)

Non-destructive testing - Radiation methods for computed tomography - Part 3: Operation and interpretation

Contents

Page

Foreword ... **iv**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Operational procedure ... **1**
4.1 General ... 1
4.2 CT system set-up ... 2
4.2.1 General ... 2
4.2.2 Geometry ... 2
4.2.3 X-ray source ... 3
4.2.4 Detector ... 3
4.3 Reconstruction parameters ... 3
4.4 Visualization ... 3
4.5 Analysis and interpretation of CT data ... 4
4.5.1 General ... 4
4.5.2 Feature testing/defect testing ... 4
4.5.3 Dimensional testing ... 4

5 Parameters and procedures for acceptable results ... **6**
5.1 Image quality parameters ... 6
5.1.1 Contrast ... 6
5.1.2 Noise ... 8
5.1.3 Signal to noise ratio ... 9
5.1.4 Contrast to noise ratio ... 10
5.1.5 Spatial resolution ... 10
5.2 Suitability of testing ... 12
5.3 CT examination interpretation and acceptance criteria ... 12
5.4 Records and reports ... 13
5.5 Artefacts ... 13
5.5.1 General ... 13
5.5.2 Beam hardening artefacts ... 13
5.5.3 Edge artefacts ... 14
5.5.4 Scattered radiation ... 15
5.5.5 Instabilities ... 15
5.5.6 Ring artefacts ... 15
5.5.7 Centre of rotation error artefacts ... 16
5.5.8 Motion artefacts ... 17
5.5.9 Artefacts due to an insufficient number of projections ... 18
5.5.10 Cone beam artefacts ... 18

Annex A (informative) **Spatial resolution measurement using line pair gauges** ... **20**

Bibliography ... **23**