

DIN EN ISO 2400:2025-08 (E)

Non-destructive testing - Ultrasonic testing - Specification for standard block No. 1 (ISO 2400:2025)

Contents

Page

Foreword..... iv

Introduction..... v

1 Scope..... 1

2 Normative references..... 1

3 Terms and definitions..... 1

4 Manufacture..... 1

 4.1 Steel..... 1

 4.2 Dimensions..... 1

 4.3 Machining, heat treatment and surface finish..... 1

 4.4 Reference marks..... 2

5 Sound velocities..... 2

6 Marking..... 2

7 Declaration of conformity..... 2

8 Possible modifications to standard block No. 1..... 3

 8.1 General..... 3

 8.2 Slots at zero point..... 3

 8.3 Circular reflector..... 3

 8.4 Block thickness..... 3

9 Existing blocks..... 3

Annex A (normative) Determination of sound velocities..... 7

Bibliography..... 8