

ISO 20537:2025-01 (E)

Footwear - Identification of defects during visual inspection - Vocabulary

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
3.1	General defects	1
3.2	Defects in materials aspects	4
3.3	Defects in components	5
3.3.1	Defects in upper	5
3.3.2	Defects in counter and toe puff	8
3.3.3	Defects in lining and insock	10
3.3.4	Defects in welt and foxing	11
3.3.5	Defects in heel	12
3.3.6	Defects in outsole	14
3.3.7	Defects in other components	15
3.4	Manufacturing defects	17
3.4.1	Defects in assembly	17
3.4.2	Gluing defects	19
3.4.3	Sewing defects	20
3.4.4	Defects in other process	23
3.5	Defects within pairs	24
3.6	Defects in markings	28
Bibliography		31