ISO 16784-1:2024-12 (E)

Corrosion of metals and alloys - Corrosion and fouling in industrial cooling water systems - Part 1: Guidelines and requirements for conducting pilot-scale evaluation of corrosion and fouling control additives for open recirculating cooling water systems

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 General requirements and recommendations **2**
4.1 Selection of test methods 2
4.1.1 Laboratory and off-site testing 2
4.1.2 On-site testing 2
4.1.3 Online testing 2
4.2 Cost analysis 2

5 Test unit design parameters **2**
5.1 General 2
5.2 Construction materials 3
5.2.1 Cooling towers 3
5.2.2 Film fill 3
5.2.3 Non-heat-transfer metal surfaces 4
5.2.4 Heat exchangers 4
5.3 Measuring instrument 4
5.4 Other simulation devices 5

6 Operating parameters **5**
6.1 General 5
6.2 Surface temperature 5
6.3 Water velocity 5
6.4 Residence time 5

7 Water quality and contamination **6**
7.1 General 6
7.2 Natural versus synthetic water supplies 6
7.3 Water from different sources 6
7.3.1 Fresh water 6
7.3.2 Seawater and brackish water 6
7.3.3 Recycle/reuse water 7
7.3.4 Dual and combined make-up systems 7
7.4 Contamination 7
7.4.1 General 7
7.4.2 Process leaks 7
7.4.3 Biological matter 7
7.4.4 Airborne solids and gases 7

8 Parameters to be evaluated in pilot test units **8**
8.1 Corrosion 8
8.1.1 General 8
8.1.2 Criteria for corrosion evaluations 8
8.1.3 Types of corrosion damage 8

8.1.4 Microbiologically influenced corrosion 8
8.1.5 Methods for evaluating corrosion in pilot-scale test units 8
8.2 Fouling 9
8.2.1 General comment 9
8.2.2 Types of water-side fouling 9
8.2.3 Pilot-scale methods for evaluating fouling (see also ISO 16784-2) 9
8.3 Water treatment additives 10
8.3.1 Combination testing 10
8.3.2 Compatibility of additives 10
9 Design of pilot-scale performance testing facilities 10
9.1 Objectives 10
9.2 The importance of simulating specific process and application environments 10
9.3 Compromises in pilot-scale performance testing 11
9.3.1 Heat source, heat duty and temperature 11
9.3.2 Water chemistry 11
10 Pilot-scale facility operations 12
10.1 Documentation of design 12
10.1.1 General comments 12
10.1.2 Equipment 12
10.1.3 Water treatment 12
10.2 Repeatability of results and comparison with field performance 13
10.3 Record-keeping and reports 13
Annex A (informative) **Selection of circulating cooling water treatment method 14**
Bibliography 15