

ISO 5644:2024-03 (E)

Porcelain Tableware - Specification and test method

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Requirements	3
4.1	General	3
4.2	Chemical composition requirements	3
4.3	Physical requirements	3
4.3.1	Integrity of handle attachments	3
4.3.2	Resistance to impact breakage in service	3
4.3.3	Water absorption	4
4.3.4	Translucency	4
4.4	Functionality requirements	4
4.4.1	Metal release (Food Contact Compliance)	4
4.4.2	Dishwasher usage (detergent durability)	4
4.4.3	Articles intended to serve hot foods and beverages	4
4.4.4	Articles intended for pouring liquids	5
4.4.5	Stability	5
4.4.6	Microwave usage	5
4.4.7	Oven usage	5
4.4.8	Freezer usage	5
4.4.9	Metal marking	6
5	Sampling	6
6	Marking and labelling	6
Bibliography		7