

# ISO 10364:2024-01 (E)

## Structural adhesives - Determination of the pot life (working life) of multi-component adhesives

---

<b>Contents</b>		Page
<b>Foreword</b> .....		<b>iv</b>
<b>1 Scope</b> .....		<b>1</b>
<b>2 Normative references</b> .....		<b>1</b>
<b>3 Terms and definitions</b> .....		<b>1</b>
<b>4 Principle</b> .....		<b>2</b>
<b>5 Apparatus</b> .....		<b>2</b>
<b>6 Procedure</b> .....		<b>3</b>
6.1 Sampling.....		<b>3</b>
6.2 Method 1: Determination from the change in apparent viscosity.....		<b>3</b>
6.3 Method 2: Determination from the change in extrusion rate.....		<b>4</b>
6.4 Method 3: Determination from the reaction temperature.....		<b>5</b>
6.5 Method 4: Determination by means of a drying recorder.....		<b>5</b>
6.6 Method 5: Determination by control of “snap time”.....		<b>6</b>
<b>7 Expression of results</b> .....		<b>8</b>
<b>8 Test report</b> .....		<b>8</b>
<b>Bibliography</b> .....		<b>10</b>