

# DIN EN ISO 19076:2023-12 (E)

## Leather - Measurement of leather surface - Electronic techniques (ISO 19076:2023)

<b>Contents</b>		<b>Page</b>
European foreword.....		3
Foreword.....		4
Introduction.....		5
<b>1</b>	<b>Scope</b> .....	<b>6</b>
<b>2</b>	<b>Normative references</b> .....	<b>6</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>6</b>
<b>4</b>	<b>Principle</b> .....	<b>7</b>
<b>5</b>	<b>Apparatus and materials</b> .....	<b>7</b>
5.1	Measuring machines.....	7
5.1.1	General.....	7
5.1.2	Measuring machine types with linear sensor array (types A, B and C).....	7
5.1.3	Type A roller measuring machine.....	8
5.1.4	Roller measuring machine with transport roller (type A1).....	8
5.1.5	Roller measuring machine with transport conveyor (type A2).....	8
5.1.6	Conveyor measuring machine (type B).....	9
5.1.7	Standard conveyor measuring machine (type B1).....	9
5.1.8	Vacuum tape conveyor measuring machine (type B2).....	9
5.1.9	Flatbed scanning machines (type C).....	9
5.1.10	Camera measuring machine (type D).....	10
5.2	Reference calibrated templates for machine verification.....	10
<b>6</b>	<b>Sampling and conditioning</b> .....	<b>10</b>
<b>7</b>	<b>General measurement criteria</b> .....	<b>11</b>
7.1	General requirement.....	11
7.2	Leather orientation during measurement.....	11
7.2.1	General.....	11
7.2.2	Measuring whole leather pieces.....	11
7.2.3	Measuring half-leather pieces.....	11
7.2.4	Measuring leather cut pieces.....	12
7.3	Measurement operations.....	12
7.3.1	Roller machines.....	12
7.3.2	Conveyor machines.....	12
7.3.3	Flatbed scanner machines and bi-dimensional static measuring devices.....	13
<b>8</b>	<b>Measurement procedure</b> .....	<b>13</b>
<b>9</b>	<b>Calculation and expression of results</b> .....	<b>14</b>
<b>10</b>	<b>Test report</b> .....	<b>14</b>
<b>Annex A (normative) Manufacturing characteristics of calibrated templates for the verification of electronic measuring machines</b> .....		<b>16</b>
<b>Annex B (normative) Procedure for the verification of a measuring machine by calibrated templates</b> .....		<b>18</b>
<b>Annex C (normative) Laboratory record of calibrated templates</b> .....		<b>20</b>
<b>Annex D (informative) Repeatability and reproducibility</b> .....		<b>21</b>
<b>Annex E (informative) Pickled and wet leather conditioning before testing</b> .....		<b>23</b>
<b>Bibliography</b> .....		<b>24</b>