ISO/TS 4699:2022-08 (E)

Hard Coal - Determination of plastometric indices - Manual method

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Principle 2

5 Reagent and materials 2

6 Apparatus 3
6.1 Plastometric apparatus 3
6.1.1 Electric Furnace 4
6.1.2 Heating elements 5
6.1.3 Pressure lever assembly 5
6.1.4 Retort 5
6.1.5 Thermocouples 10
6.1.6 Thermocouple tube 10
6.1.7 Probe 10
6.1.8 Recording device 11
6.2 Programmed temperature controller 11
6.3 Exhaust device 11
6.4 Mass measurement device 11
6.5 Spirit level gauge 11
6.6 Callipers 11
6.7 Double roll crusher 11
6.8 1,5 mm round hole sieve 11
6.9 Sampling shovel 11

7 Sample preparation 12

8 Preparation for testing 12
8.1 Cleaning retort 12
8.2 Preparation of paper tube 12
8.3 Preparation of refractory round pad 12
8.4 Loading retort 12
8.5 Adjusting the rotary drum (if applicable) 13
8.6 Determining the height of the coal sample in the retort 13

9 Test procedure 15

10 Expression of result 17
10.1 Processing of plastometric graph 17
10.2 Displacement curve types 18
10.3 Calculation and record 19

11 Precision 20
11.1 Repeatability limit 20

11.2 Reproducibility limit 20

12 Test report 20

Annex A (informative) Visual assessmentfor the technical characteristics of the coke block 21

Annex B (informative) Methods for checking cross-section load on the coal sample 24

Bibliography 26