ISO 1461:2022-08 (E)

Hot dip galvanized coatings on fabricated iron and steel articles - Specifications and test methods

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 General requirements 3
4.1 General 3
4.2 Hot dip galvanizing bath 4
4.3 Information to be supplied by the purchaser 4
4.4 Safety 4

5 Acceptance inspection and sampling 4

6 Galvanized coating properties 4
6.1 Appearance 4
6.2 Thickness 5
6.2.1 General 5
6.2.2 Test methods 5
6.2.3 Reference areas 6
6.3 Renovation 7
6.4 Adhesion 7
6.5 Acceptance criteria 8

7 Declaration of compliance 9

Annex A (normative) Information to be supplied 10

Annex B (normative) Safety and process requirements 12

Annex C (informative) Renovation of uncoated or damaged areas 13

Annex D (informative) Determination of thickness 14

Annex E (informative) Corrosion resistance of galvanized coatings 15

Bibliography 16