ISO/TS 20362:2022-08 (E)

Hard coal - Determination of plastometric indices - Automated Sapozhnikov penetration plastometer method

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Principle 2

5 Materials 2
5.1 Cigarette rolling paper 2
5.2 Filter paper 2
5.3 Thin steel rod 2
5.4 Refractory ceramic round pad 2
5.5 Abrasive cloth 3

6 Apparatus 3
6.1 Automated Sapozhnikov penetration plastometer 3
6.2 Determinator 4
6.2.1 Electric furnace 5
6.2.2 Heating elements 6
6.2.3 Steel retort 6
6.2.4 Thermocouples 9
6.2.5 Thermocouple well 10
6.2.6 Probe 10
6.2.7 Pressure lever assembly 10
6.2.8 Displacement sensors 10
6.2.9 Weights elevating device 10
6.2.10 Levelling assembly 10
6.2.11 Exhaust device 10
6.3 Weighing device 10
6.4 Spirit level gauge 10
6.5 Callipers 10
6.6 Double rolls crusher 11
6.7 1,5 mm round hole sieve 11
6.8 Calibrated ruler 11

7 Sample preparation 11

8 Calibration 11
8.1 Furnace-temperature calibration 11
8.2 Displacement calibration 11
8.3 Determination of zero-height 12

9 Preparation for testing 12
9.1 Cleaning retort 12
9.2 Preparation of paper tube 12
9.3 Preparation of refractory ceramic pad 12

9.4 Loading retort 12
9.5 Determination of the height of the coal sample in the steel retort 13

10 Test procedure 14

11 Expression of results 15

12 Precision 17
12.1 Repeatability limit 17
12.2 Reproducibility limit 17

13 Test report 17

Annex A (informative) Schematic diagram of processing on plastometric graph 18

Annex B (informative) Methods for checking the cross sectional load on the coal sample 20

Bibliography 22