ISO 21869:2022-06 (E)

Rubber compounding ingredients - Magnesium oxide - Methods of test

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Sampling 1

5 Moisture, magnesium hydroxide and magnesium carbonate content 1
5.1 Thermogravimetry 2
5.1.1 Procedure 2
5.1.2 Expression of the results 2
5.2 Loss in mass on oven heating 3
5.2.1 Moisture content 3
5.2.2 Magnesium hydroxide content 4
5.2.3 Magnesium carbonate content 4

6 Loss on ignition 5
6.1 Principle 5
6.2 Apparatus 5
6.3 Test procedure 6
6.4 Calculation 6

7 Magnesium oxide content 6
7.1 Principle 6
7.2 Determination of total magnesium oxide and calcium oxide contents 7
7.2.1 Reagents 7
7.2.2 Apparatus 8
7.2.3 Test procedure 9
7.3 Determination of calcium oxide content 9
7.3.1 Determination of the content by AAS or ICP-AES 9
7.3.2 Conversion of the content by AAS or by ICP-AES into the titration volume of EDTA 9
7.4 Calculation of magnesium oxide content 9

8 Determinationofthespecificsurfacearea 10

9 Determination of the sieve residue 10
9.1 Reagents 10
9.2 Apparatus 10
9.3 Procedure 10
9.4 Expression of the results 11

10 Determination of chloride 11
10.1 Principle 11
10.2 Reagents 11
10.3 Apparatus 11
10.4 Procedure 11
10.5 Expression of the results 12

11 Determination of the sulfate content 12
11.1 Principle 12
11.2 Reagents 12
11.3 Apparatus 12
11.4 Procedure 12
11.5 Expression of the results 13

12 Ash of hydrochloric acid-insoluble matter 13
12.1 Principle 13
12.2 Reagents 13
12.3 Apparatus 13
12.4 Procedure 13
12.5 Expression of the results 14

13 Water-soluble matter content 14
13.1 Principle 14
13.2 Reagents 14
13.3 Apparatus 14
13.4 Procedure 15
13.5 Expression of the results 15

14 Bulk density 15
14.1 Principle 15
14.2 Apparatus 15
14.3 Procedure 16
14.4 Expression of the results 16

15 Test report 17

Annex A (normative) Determination of calcium oxide content 18

Annex B (informative) Typical values of properties of magnesium oxides used as rubber compounding ingredients 23

Bibliography 24