

ISO 4761:2022-01 (E)

Non-destructive testing of welds - Phased array ultrasonic testing (UT-PA) for thin-walled steel components - Acceptance levels

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Symbols | 1 |
| 5 | Sensitivity setting and levels | 2 |
| 6 | Acceptance levels | 2 |
| 7 | Evaluation of indications | 2 |
| 8 | Acceptance criteria for two-sided testing | 3 |
| 8.1 | General | 3 |
| 8.2 | Longitudinal indications | 3 |
| 8.3 | Transverse indications | 5 |
| 8.4 | Cumulative length of indications | 5 |
| 9 | Acceptance criteria for single-sided testing | 6 |
| 9.1 | General | 6 |
| 9.2 | Longitudinal indications | 6 |
| 9.3 | Transverse indications | 7 |
| 9.4 | Cumulative length of indications | 7 |
| Bibliography | | 8 |