DIN EN ISO 9220:2022-05 (E)

Metallic coatings - Measurement of coating thickness - Scanning electron microscope method (ISO 9220 :2022)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Principle ... **5**

5 Instrumentation ... **5**
5.1 Scanning electron microscope ... 5
5.2 Tools to calibrate the length measurement function of the SEM software ... 5

6 Factors influencing the measurement results ... **6**
6.1 Surface roughness ... 6
6.2 Taper of cross-section ... 6
6.3 Specimen tilt ... 6
6.4 Coating deformation ... 6
6.5 Rounding of edges of the coating ... 6
6.6 Plating a protection layer ... 6
6.7 Etching ... 6
6.8 Smearing ... 7
6.9 Poor contrast ... 7
6.10 Magnification ... 7
6.11 SEM imaging parameters ... 7

7 Preparation of cross-sections ... **7**

8 Calibration of instruments ... **7**
8.1 General ... 7
8.2 Photography ... 8
8.3 Measurement ... 8

9 Procedure ... **8**

10 Precision ... **8**
10.1 General ... 8
10.2 Repeatability, *r* ... 8
10.3 Reproducibility limit, *R* ... 9

11 Expression of results ... **9**

12 Test report ... **9**

Annex A (informative) **General guidance on the preparation and measurement of cross-sections** ... **10**

Annex B (informative) **Details on precision** ... **13**

Bibliography ... **15**