

# ISO 4647:2021 (E)

## Rubber, vulcanized — Determination of static adhesion to textile cord — H-pull test

---

### Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Principle
5	Materials
6	Apparatus
7	Calibration
8	Test piece
8.1	Dimensions
8.2	Preparation
8.3	Number of test pieces
9	Time interval between vulcanization and testing
10	Conditioning of test pieces
11	Test temperature
12	Procedure
12.1	Testing at standard laboratory temperature
12.2	Testing at elevated temperature
13	Expression of results
14	Test report
Annex A	(informative) Preparation of silicone-rubber-faced bars
A.1	Silicone compound preparation
A.2	Bar preparation
A.3	Bonding procedure
Annex B	(normative) Calibration schedule
B.1	Inspection
B.2	Schedule

Page count: 14