ISO 1143:2021 (E)

Metallic materials — Rotating bar bending fatigue testing

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Symbols

5 Principle of test

6 Shape and size of specimen

6.1 Forms of the test section
6.2 Dimensions of specimens

7 Preparation of specimens

7.1 General
7.2 Selection of the specimen and marking
7.3 Machining procedure
7.3.1 Heat treatment of test material
7.3.2 Machining criteria
7.3.3 Surface condition of specimens
7.3.4 Dimensional checks
7.4 Storage and handling

8 Accuracy of the testing apparatus

9 Heating device and temperature measurement

10 Test procedure

10.1 Mounting the specimen
10.2 Application of force
10.3 Frequency selection
10.4 End of test
10.5 Procedure for testing at elevated temperature

11 Test report

12 Presentation of fatigue test results

12.1 Tabular presentation
12.2 Graphical presentation

13 Measurement uncertainty

13.1 General
13.2 Test conditions
13.3 Test results

Annex A (normative) Verification of the bending moment of rotating bar bending fatigue machines

A.1 Verification philosophies for rotating bar bending fatigue machines
A.2 Verification equipment
A.2.1 General
A.2.2 Masses
A.2.3 Force transducers

A.2.4 Dimensional measurement
A.3 Inspection of the test machine prior to verification
A.4 Verification procedure — Verification by dimensional measurement
A.4.1 General
A.4.2 Temperature stabilization
A.4.3 Measurement of mean force arm length
A.4.4 Measurement of loading arm lever ratio
A.4.5 Calculation of required characteristics — Relative force accuracy error, q
A.4.5.1 Machines incorporating force transducer(s)
A.4.5.2 Machines using test masses
A.4.5.3 Machines using steelyard and balance loading
A.4.6 Calculation of required characteristics — Relative force repeatability error, b
A.4.6.1 Machines incorporating force transducer(s); i.e. force transducer(s)
A.4.6.2 Machines using test masses
A.4.6.3 Machines using steelyard and balance loading
A.4.7 Calculation of required characteristics — Relative force arm accuracy error, q′
A.4.8 Calculation of required characteristics — Relative moment accuracy error, q″
A.4.9 Required performance characteristics
A.5 Verification procedure — Verification using strain-gauged specimen
A.5.1 General
A.5.2 Temperature stabilization
A.5.3 Pre-verification conditioning
A.5.4 Selection of test forces
A.5.5 Cantilever machines
A.5.6 Four-point bending machines
A.5.7 Machines verified using a strain-gauged specimen
A.5.8 Calculation of required characteristics — Relative force accuracy error, q
A.5.8.1 Machines incorporating force transducer(s)
A.5.8.2 Machines using test masses
A.5.8.3 Machines using steelyard and balance loading
A.5.9 Calculation of required characteristics — Relative force repeatability error, b
A.5.9.1 Machines incorporating force transducer(s); i.e. force transducer(s)
A.5.9.2 Machines using test masses
A.5.9.3 Machines using steelyard and balance loading
A.5.10 Required performance characteristics
A.6 Verification period

Annex B (informative) Example of a test report

Page count: 26