ISO 1463:2021 (E)

Metallic and oxide coatings — Measurement of coating thickness — Microscopical method

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Principle

5 Factors relating to measurement uncertainty

- 5.1 Surface roughness
- 5.2 Taper of cross-section
- 5.3 Deformation of coating
- 5.4 Rounding of edge of coating
- 5.5 Overplating
- 5.6 Etching
- 5.7 Smearing
- 5.8 Magnification
- 5.9 Calibration of stage micrometer
- 5.10 Calibration of the microscope's length measuring device
- 5.10.1 Micrometer eyepiece
- 5.10.2 Digital image processing
- 5.11 Uniformity of magnification
- 5.12 Lens quality
- 5.13 Orientation of measuring lines
- 5.14 Tube length

6 Preparation of cross-sections

7 Measurement

8 Measurement uncertainty

9 Test report

Annex A (informative) Guidance on the preparation and measurement of cross-sections

- A.1 General
- A.2 Mounting
- A.2.1 General
- A.2.2 Overplating
- A.2.3 Gap-free mounting
- A.3 Grinding and polishing
- A.4 Etching
- A.5 Alternative to the classical metallographic method described in A.2 to A.4
- A.6 Measurement

Annex B (informative) Taper of cross-section and measurement of tooth-constructed coatings

- B.1 Taper of cross-section
- B.2 Measurement of tooth-constructed coatings
- B.2.1 Principle
- B.2.2 Evaluation

B.3 Empirical values for the standard deviation of measurements obtained by light microscopy

Annex C (informative) Some typical etchants for use at room temperature

Page count: 13