

ISO 21912:2021-02 (E)

Solid recovered fuels - Safe handling and storage of solid recovered fuels

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
3.1	Parts of the SRF process	1
3.2	Risk management	4
3.3	Operation and safety	6
4	Introduction to the use of this document	6
5	Risk management	7
5.1	General	7
5.2	Introduction to the risk management process	9
5.2.1	Definition of scope	9
5.2.2	Hazard identification	9
5.2.3	Risk estimation	9
5.2.4	Risk evaluation	10
5.2.5	Risk reduction/control	10
6	SRF processes	11
6.1	SRF production process	11
6.2	Typical SRF receiving, storing and feeding at power plant or cement kiln	12
6.3	SRF production facilities including densifying	13
7	Safety considerations and requirements for SRF plant	14
7.1	Safety hazards	14
7.2	General requirements and recommendations for safe production and handling	16
7.3	General requirement for operation and maintenance	17
7.4	Documentation of operation procedures	17
7.5	Safety during operation	18
7.5.1	Operation	18
7.5.2	Housekeeping	19
7.5.3	Maintenance	19
7.5.4	Guidelines for visitors/contractors	20
7.6	Pre-planning of emergency operations	20
7.7	Personnel risks	21
8	Safety considerations and requirements for specific parts of the SRF production and handling process	21
8.1	Receiving and feeding	21
8.1.1	General for all receiving and feeding solutions	21
8.1.2	Inputting the raw material into pre-treatment process	22
8.1.3	Feeders	23
8.1.4	Emergency feeding process	24
8.2	Crushing, milling and shredding	24
8.2.1	General for all crushers, mills and shredders	24
8.2.2	Pre-shredding	25
8.2.3	Main shredding	26
8.2.4	Fine shredding	27
8.3	Conveying	28
8.3.1	Chain conveyors	28

8.3.2	Screw conveyors.....	30
8.3.3	Belt conveyors.....	30
8.3.4	Bucket elevators.....	31
8.3.5	Pneumatic conveying.....	32
8.4	Storage solutions.....	33
8.4.1	General for all storage solutions.....	33
8.4.2	Storage of mechanically densified SRF.....	35
8.4.3	Open storage in piles.....	35
8.4.4	Bale storing.....	36
8.4.5	Silo storage.....	37
8.4.6	Bunker and box storage.....	38
8.4.7	Hoppers.....	39
8.5	Separation and screening.....	40
8.5.1	Screening.....	40
8.5.2	Ferrous metal separation.....	41
8.5.3	Non-ferrous metal separation.....	42
8.5.4	Density separation.....	42
8.5.5	Optical identification and sorting.....	43
8.6	Other systems.....	44
8.6.1	Thermal drying.....	44
8.6.2	Dust collecting system.....	44
8.6.3	Moulding and cooling.....	46
9	Fire protection.....	47
9.1	General requirements and recommendations for fire protection.....	47
9.2	Detection.....	48
9.3	During a fire.....	48
9.4	Working environment and safety during a fire.....	49
9.5	After a fire.....	49
	Bibliography.....	50