

DIN 54461:2021-03 (E)

Structural adhesives - Testing of adhesive bonds - Bending peel test

Contents	Page
Foreword	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	4
4 Principle	5
5 Test apparatuses	5
6 Pre-treatment and bonding	5
6.1 Pre-treatment of rigid adherends (adherends 1)	5
6.2 Pre-treatment of adherends to be peeled off (adherends 2)	5
6.3 Preparation of the specimen	5
7 Procedure	7
8 Evaluation	10
9 Test report	10
Figures	
Figure 1 -- Specimen for the bending peel test	6
Figure 2 -- Application of pasty adhesive (adhesive bead)	7
Figure 3 -- Indenter	8
Figure 4 -- Arrangement of indenter and adherends	9
Figure 5 -- Example of a peel diagram	10