

DIN 51455:2020-12 (E)

Liquid petroleum products - Determination of particle number and particle size in oils

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Principle	5
5	Apparatus	6
5.1	Optical microscope for automated particle count	6
5.2	Laboratory equipment	6
6	Reagents	7
7	Sampling	7
8	Calibration	7
9	Validation of the test apparatus	7
10	Adjustment of the optical microscope	7
11	Sample preparation (filtration)	8
12	Procedure	8
13	Blank value	10
14	Evaluation	11
15	Expression of results	11
16	Precision	11
16.1	General	11
16.2	Reproducibility, R	11
17	Test report	12
Annex A (informative)	Example of a draft of a particle standard and resolution standard for microscopic determination of oil cleanliness	13
A.1	General	13
A.2	Elements 2, 3 and 4 inside the circle with a diameter of 15 mm	14
A.3	Checking the requirements for systems for determination of the oil cleanliness	15
A.3.1	Orientation of the camera	15
A.3.2	Calibration of the system and determination of the resolution	15
A.3.3	Image analysis on individual figures	15
A.3.4	Statistical particle count from a particle size 5 μm	15
A.3.5	Vertical scale (Figure A.1, 5) and horizontal scale (Figure A.1, 6)	17
A.3.6	Particle fields (Figure A.1, 7)	17

Annex B (normative) Classification of the particle count per class	19
Bibliography	20

Figures

Figure 1 — Example of a histogram with a relative threshold value of 70 % (B) of the maximum of the histogram	9
Figure 2 — Example of a histogram with a relative threshold value of 85 % (C) of the maximum of the histogram	10
Figure A.1 — Overview of particle standard with resolution standard	13
Figure A.2 — Particle numbering	14
Figure A.3 — Particles within an outer diameter of 15 mm.....	16
Figure A.4 — 5 mm scale with 0,1 mm subdivision and junctions	17
Figure A.5 — Particle fields	18

Tables

Table 1 — Typical blank values for 120 ml of solvent	10
Table 2 — Example particle number	11
Table A.1 — Particle sizes inside a circle diameter of 8 mm.....	14
Table A.2 — Particle sizes within a circle diameter of 15 mm	16
Table A.3 — Detail figure from the particle field.....	18
Table B.1 — Cleanliness classes for 100 ml sample volume	19