DIN ISO 23529:2020-10 (E)

Rubber - General procedures for preparing and conditioning test pieces for physical test methods (ISO 23529:2016)

Contents

Page

Foreword 7

1 Scope 8

2 Normative references 8

3 Termsanddefinitions 8

4 Identificationandrecordkeeping 8

5 Standard laboratory conditions 9
5.1 Standard laboratory temperature 9
5.2 Standard laboratory humidity 9
5.3 Other conditions 9

6 Storage of samples and test pieces 9

7 Preparation of test pieces 10
7.1 Test piece thickness 10
7.2 Thickness adjustment 10
7.2.1 General 10
7.2.2 Techniques 10
7.2.3 Equipment for test piece preparation 11
7.3 Test piece cutters 12
7.3.1 General 12
7.3.2 Fixed-blade cutters 12
7.3.3 Replaceable-blade cutters 13
7.3.4 Rotary cutters 13
7.4 Maintenance of cutters 13
7.5 Preparation of test pieces by moulding 13
7.5.1 Test sheets 13
7.5.2 Test pieces 13
7.5.3 Thermoplastic materials 13
7.6 Preparation of unvulcanized test pieces 14

8 Conditioning 14
8.1 General 14
8.2 Conditioning times for subnormal or elevated temperatures 14

9 Measurement of the dimensions of test pieces 14
9.1 Method A -- For dimensions less than 30 mm 14
9.2 Method B -- For dimensions of 30 mm and up to and including 100 mm 15
9.3 Method C -- For dimensions over 100 mm 15
9.4 Method D -- Non-contact method 15

10 Conditions of test 16
10.1 Duration of test 16
10.2 Temperature and humidity 16
10.2.1 Standard laboratory temperature and humidity 16
10.2.2 Other test temperatures 16

National Annex NA (informative) Bibliography **6**

Nationalforeword **4**

11 Test chambers **17**
11.1 General requirements for temperature-controlled chambers **17**
11.2 Chambers operating at elevated temperatures **18**
11.2.1 Chambers with gaseous heat-transfer media **18**
11.2.2 Chambers with liquid heat-transfer media **18**
11.2.3 Fluidized beds **18**
11.3 Chambers operating at subnormal temperatures **18**
11.3.1 Mechanically refrigerated units **18**
11.3.2 Solid carbon dioxide units (direct-cooling type) **18**
11.3.3 Solid carbon dioxide units (indirect-cooling type) **18**
11.3.4 Packaged refrigeration units **18**
11.3.5 Liquid nitrogen **18**

12 Test report **19**

Annex A (normative) Conditioning times for rubber test pieces **20**

Bibliography **23**