

ISO 15549:2019 (E)

Non-destructive testing — Eddy current testing — General principles

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	General principles
5	Qualification of personnel
6	Purpose of examination and products to be tested
7	Examination techniques
8	Equipment
8.1	Examination system
8.2	Eddy current instrument
8.3	Probe
8.4	Reference test pieces
9	Preparation of equipment
9.1	Instrument settings
9.2	Probe settings
10	Verification of equipment
10.1	Verification intervals
10.2	Functional verification
10.3	Preventive verification
11	Preparation of the product to be tested
11.1	Surface preparation
11.2	Identification
12	Examination
12.1	Steps in the examination
12.2	Examination coverage
12.3	Signal characterization
12.4	Acceptance criteria
13	Documentation
13.1	General
13.2	Examination procedure
13.3	Examination report