DIN ISO 289-1:2018-12 (E)

Rubber, unvulcanized - Determinations using a shearing-disc viscometer - Part 1: Determination of Mooney viscosity (ISO 289-1:2015)

Contents

Page

National foreword 3

National Annex NA (informative) **Bibliography** 4

Foreword 5

1 Scope 6

2 Normative references 6

3 Principle 6

4 Apparatus 6

4.1 Typical shearing-disc viscometer 6
4.2 Dies 7
4.3 Rotor 7
4.4 Heating device 7
4.5 Temperature-measurement system 10
4.6 Die-closure system 10
4.7 Torque-measurement device and calibration of the device 11

5 Preparation of test piece 12

6 Temperature and duration of test 12

7 Procedure 12

8 Expression of results 13

9 Precision 13

10 Test report 13

Annex A (informative) **Precision statement** 15

Annex B (informative) **Heat-stable film for Mooney viscosity measurements** 18

Annex C (normative) **Calibration schedule** 21