

ISO 17708:2018 (E)

Footwear — Test methods for whole shoe — Upper sole adhesion

Contents

- Foreword
- 1 Scope
- 2 Normative references
- 3 Terms and definitions
- 4 Apparatus and material
- 5 Sampling and conditioning
 - 5.1 Footwear conditioning
 - 5.2 Number of samples
 - 5.3 Preparation of test pieces
 - 5.3.1 Upper-sole adhesion: construction type a
 - 5.3.2 Upper-sole adhesion: construction types b, c, d and e
 - 5.3.3 Sole-interlayer adhesion: construction types f and g
- 6 Test method
 - 6.1 Principle
 - 6.2 Procedure
- 7 Expression of results
 - 7.1 Determination of the upper-sole adhesion
 - 7.2 Evaluation of the mode of the bond failure
- 8 Test report

Annex A (normative) Ageing process conditions for the upper-sole bonding test

- A.1 General
- A.2 Principle
- A.3 Samples
- A.4 Apparatus
- A.5 Accelerated ageing conditions
 - A.5.1 Standard ageing conditions
 - A.5.2 Production control

Page count: 11