

# DIN EN ISO 204:2019-04 (E)

## Metallic materials - Uniaxial creep testing in tension - Method of test (ISO 204:2018)

<b>Contents</b>		<b>Page</b>
European foreword .....		5
Foreword .....		6
Introduction .....		7
1	Scope .....	8
2	Normative references .....	8
3	Terms and definitions .....	8
4	Symbols and designations .....	13
5	Principle .....	15
6	Apparatus .....	15
7	Test pieces .....	19
7.1	Shape and dimensions .....	19
7.1.1	Shape and dimension of smooth test pieces .....	19
7.1.2	Shape and dimension of notched test pieces .....	20
7.2	Preparation .....	20
7.3	Determination of the original cross-sectional area .....	21
7.4	Marking of the original gauge length, $L_0$ .....	21
7.5	Determination of the reference length, $L_r$ .....	21
8	Test procedure .....	22
8.1	Heating of the test piece .....	22
8.2	Application of the test force .....	22
8.3	Test interruptions .....	23
8.3.1	Planned interruptions of the test .....	23
8.3.2	Multiple test piece machine with several test pieces in line .....	23
8.3.3	Combined test .....	23
8.3.4	Accidental interruption of the test .....	23
8.4	Recording of temperature and elongation or extension .....	23
8.4.1	Temperature .....	23
8.4.2	Elongation and extension .....	23
8.4.3	Elongation-time diagram or extension-time diagram .....	24
9	Determination of results .....	24
10	Test validity .....	24
11	Accuracy of the results .....	24
11.1	Expression of the results .....	24
11.2	Final uncertainty .....	25
12	Test report .....	25
Annex A (informative) Information concerning drift of thermocouples .....		30

A.1	General .....	30
A.2	Consequences of drift .....	30
A.3	Drift data .....	30
A.4	Concluding remarks .....	32
Annex B (informative) Information concerning methods of calibration of thermocouples .....		33
Annex C (normative) Creep testing using test pieces with V or blunt circumferential notches .....		34
C.1	General .....	34
C.2	V-notched test pieces .....	34
C.3	Blunt circumferential notches .....	36
Annex D (informative) Method of estimating the uncertainty of the measurement in accordance with the Guide to the expression of uncertainty in measurement (GUM) .....		38
D.1	General .....	38
D.2	Purpose .....	38
D.3	Statements of uncertainty .....	38
D.3.1	Background .....	38
D.3.2	Statement of uncertainty: creep testing .....	41
D.4	A reference material for creep testing .....	42
D.4.1	General .....	42
D.4.2	Using the CRM 425 for assessing uncertainty .....	43
D.5	Uncertainties in creep testing of single crystal nickel-base superalloy at 1 100 °C .....	43
Annex E (informative) Representation of results and extrapolation .....		45
E.1	General .....	45
E.2	Symbols for strength values and their calculation .....	45
E.2.1	Strain .....	45
E.2.2	Creep rupture strength .....	45
E.2.3	Stress-to-specific-plastic-strain .....	45
E.3	Creep testing in single test piece machines and/or multiple test piece machines .....	45
E.4	Evaluation .....	47
E.4.1	General .....	47
E.4.2	Logarithmic creep diagram .....	49
E.4.3	Creep rupture diagram .....	49
E.4.4	Creep rupture elongation diagram .....	50
E.4.5	Creep diagram with linear scales .....	50
E.5	Extrapolation .....	52
E.5.1	General .....	52
E.5.2	Extrapolation and creep rupture diagram .....	52
E.5.3	Extrapolation by means of time-temperature-parameters .....	52
E.5.4	Other Extrapolation Methods .....	52
E.6	Test report, recommended additional information .....	52
Annex F (informative) Computer compatible representation of standards .....		55
Bibliography .....		56
Figures Figure 1 -- Schematic stress -- Extension diagram .....		26
Figure 2 -- Examples of test pieces .....		28
Figure 3 -- Creep curves .....		29
Figure A.1 -- Type PR thermocouple drift data measured after creep testing (Miyazaki, H and Kimura, K, 2005)[64] .....		31
Figure A.2 -- Type R thermocouple drift data measured after creep testing[63] .....		32

Figure C.1 -- Combined notched and unnotched test piece .....	35
Figure C.2 -- Geometry of the test pieces type DIN, BS and E .....	35
Figure C.3 -- Schematic diagram of a notched test piece with a circular cross-section .....	36
Figure C.4 -- Three possible types of Bridgman notch[18] .....	37
Figure D.1 -- Outline procedure for estimation of uncertainty .....	40
Figure D.2 -- Detailed procedure for estimating uncertainty in accordance with the GUM .....	41
Figure E.1 -- Schematic representation of creep curves generated in non-interrupted creep test mode (a, b), interrupted creep test (c) and creep test to be started in non-interrupted creep test mode and continued as interrupted creep test (d) .....	47
Figure E.2 -- Example for the representation of test results for constant test temperature and constant tensile force .....	49
Figure E.3 -- Linear creep diagram (schematic) .....	51
Figure E.4 -- Exemplary extrapolation cases in creep strain (rupture) diagram .....	54
Tables Table 1 -- Symbols and designations .....	13
Table 2 -- Permitted deviations between $T_c$ and $T$ and maximum permissible temperature variation along the test piece .....	16
Table 3 -- Shape tolerances of test pieces with circular cross-sections .....	20
Table 4 -- Shape tolerances of test pieces with square or rectangular cross-sections .....	20
Table C.1 -- Examples of dimensions of notched test pieces with circular cross-sections and with an elastic stress concentration factor $K_t = 4,5 \pm 0,5$ [10] .....	34
Table D.1 -- Range of uncertainties for $tp_{0,2}$ and $tp_1$ .....	42
Table D.2 -- Certified values for the Nimonic 75 Creep Reference Material, BCR425 .....	43
Table D.3 -- Acceptable data range for creep testing using the Creep Reference Material, CRM 425 .....	43
Table D.4 -- Chemical composition of tested alloy (mass %) .....	44
Table D.5 -- Summary of the creep rupture tests reported by five laboratories TMS-82+, 137 MPa and 1 100 °C .....	44