## ISO 6892-2:2018 (E)

## Metallic materials — Tensile testing — Part 2: Method of test at elevated temperature

## **Contents**

	Fores	d		
	Forev	vora		
	Intro	duction		
1	Scop	Scope		
2	Norm	Normative references		
3	Terms	Terms and definitions		
4	Symh	Symbols and designations		
•	Cynna	Symbols and designations		
5	Princ	Principle		
6	Test	Test piece		
7	Deter	Determination of original cross-sectional area (So)		
8	Marki	Marking the original gauge length (Lo)		
9	Арра	Apparatus		
10	Test	Test conditions		
	10.1 10.2	Setting the force zero point Gripping of the test piece, fixing of the extensometer and heating of the test piece, not necessarily in the following sequence		
	10.2.1	Method of gripping		
	10.2.2 10.2.2.1	Fixing of the extensometer and establishing the gauge length General		
	10.2.2.1	Le based on room temperature (Method 1)		
	10.2.2.3	Le based on test temperature (Method 2)		
	-	Nominal Le at test temperature (Method 2 a)		
		Reduced Le at room temperature (Method 2 b)		
		Corrected Le at test temperature (Method 2 c)		
	10.2.3	Heating of the test piece		
	10.3	Testing rate based on strain rate control (Method A)		
	10.3.1	General		
	10.3.2	Strain rate for the determination of the upper yield strength (ReH) or proof strength properties (Rp and, if required, Rt)		
	10.3.3	Strain rate for the determination of the lower yield strength (ReL) and percentage yield point extension (Ae), if required		
	10.3.4	Strain rate for the determination of the tensile strength (Rm), percentage elongation after fracture (A), percentage reduction area (Z), and, if required, percentage total extension at the maximum force (Agt), percentage plastic extension at maximum force (Ag)		
	10.4	Method of testing with expanded strain rate ranges (Method B)		
	10.4.1	General		
	10.4.2	Rate for the determination of yield strength or proof strength properties		
	10.4.3	Rate for the determination of tensile strength		
	10.5	Choice of the method and rates		
	10.6	Documentation of the chosen testing conditions		
11	Deter	Determination or calculation of the properties		

12	7	Test report		
13	ı	Measurement uncertainty		
14		Figures		
15	,	Annexes		
Annex A	A (	(informative) Addition to ISO 6892#1:2016, Annexes B and D		
A	٨.1	General		
A	<b>A.2</b>	Test pieces for thin products: sheets, strips and flats with thickness between 0,1 mm and 3 mm		
A	۱.2.1	Test pieces to be used for sheets and flats with thickness equal to or greater than 3 mm		
A	<b>4.3</b>	Test pieces to be used for wires, bars and sections with diameter or thickness equal to or greater than 4 mm		
A	٨.4	Example of test piece with collars/annular knife-edge ridges		

Annex B (informative) Measurement uncertainty

Page count: 21