

ISO 2081:2018-02 (E)

Metallic and other inorganic coatings - Electroplated coatings of zinc with supplementary treatments on iron or steel

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms, definitions, abbreviated terms and symbols	2
3.1 Terms and definitions	2
3.2 Abbreviated terms	2
3.3 Symbols	2
4 Information to be supplied by the purchaser to the electroplater	2
4.1 Essential information	2
4.2 Additional information	3
5 Designation	3
5.1 General	3
5.2 Designation specification	3
5.3 Designation of the basis material	4
5.4 Designation of heat treatment requirements	4
6 Requirements	5
6.1 Appearance	5
6.2 Thickness	5
6.3 Trivalent chromium conversion coatings and other supplementary treatments	5
6.4 Adhesion of zinc and trivalent chromium conversion coatings	5
6.5 Accelerated corrosion testing	6
6.5.1 Neutral salt spray test	6
6.5.2 Corrosion rating	6
6.6 Stress relief heat treatments before cleaning and metal deposition	6
6.7 Hydrogen-embrittlement-relief heat treatments after electroplating	7
7 Sampling	7
Annex A (normative) Designation of supplementary treatments	8
Annex B (normative) Measurement of average thickness of coating on small articles	10
Bibliography	11